Form No. 3324-691

TORO®

Wheel Horse®

270-H Yard & Garden Tractor

270-HE Yard & Garden Tractor

Model No. 72108-210000001 and Up

Model No. 72116-210000001 and Up

Parts Catalog

Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b.** The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y.** The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

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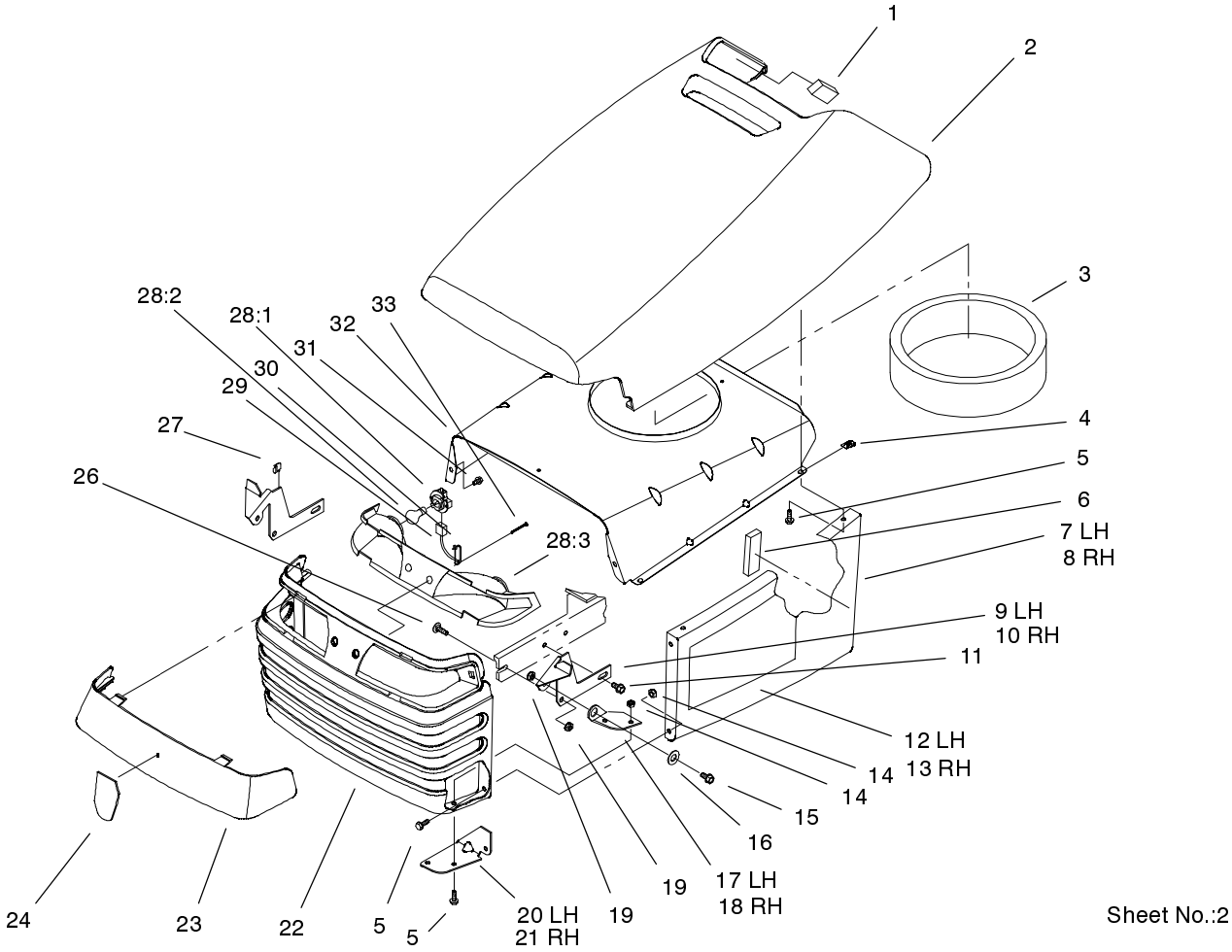
Accessories

Description	Model / Part No.
38" Side Discharge Mower (Model No. 72108 Only)	Model No. 78216
42" Side Discharge Mower (Model No. 72108 Only)	Model No. 78231
48" Side Discharge Mower (Model No. 72108 Only)	Model No. 78261
52" Side Discharge Mower (Model No. 72108 Only)	Model No. 78281
38" Side Discharge Mower (Model No. 72116 Only)	Model No. 78218
42" Side Discharge Mower (Model No. 72116 Only)	Model No. 78232
48" Side Discharge (Model No. 72116 Only)	Model No. 78268
52" Side Discharge Mower (Model No. 72116 Only)	Model No. 78253
11 Cubic Foot Twin Bagger (For 38" SD Mower)	Model No. 79202
11 Cubic Foot Twin Bagger (For 42" & 48" SD Mower)	Model No. 79203
36" Tiller	Model No. 79271
48" Dozer Blade	Model No. 79253
42" Snowthrower	Model No. 79263
38" Recycler Kit	Model No. 79170
Baffle Kit - 42" SD Mower	Model No. 85501
48" Blade Adapter	Part No. 92-6828
42" Snowthrower Adapter	Part No. 93-7625
48" Recycler Kit	Model No. 79195
52" Recycler Kit	Model No. 79185
48" Blade Skid Shoe (Model No. 72116 Only)	Part No. 92-6840
Rear Wheel Weights	Part No. 81115
Front Wheel Weights	Part No. 81214
Tire Chains	Part No. 82531
Cab	Part No. 79911
R.H. Cleat Tire	Part No. 92-6789
L.H. Cleat Tire	Part No. 92-6790
Vinyl Cover (Model No. 72116 Only)	Part No.110831
Non Metalic Hubcap - 8" (Model No. 72116 Only)	Part No.94-3717
Non Metalic Hubcap - 12" (Model No. 72116 Only)	Part No.94-3718

Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

Abbreviation	Meaning
AR	as required
ASM	assembly
CARR	carriage
DEG	degrees
FH	flat head
GA	gauge
HF	hex flange
HH	hex head
HHF	hex head flange
HLH	hex lag head
HJ	hex jam
HOC	height-of-cut
HS	hex socket
HSBH	hex socket button head
HSFH	hex socket flat head
HSH	hex socket head
HWH	hex washer head
HWHTF	hex washer head thread forming
INC	incorporated
LH	left hand
NI	nylon insert
PPH	Phillips pan head
PTH	Phillips truss head
PTO	power take off
RH	right hand
SFH	slotted fillister head
SHH	slotted hex head
SQH	square head
SHWH	slotted hex washer head
SPH	slotted pan head
SRH	slotted round head
STD	standard
TAP	self tapping
TTH	Torx truss head
WH	wing head



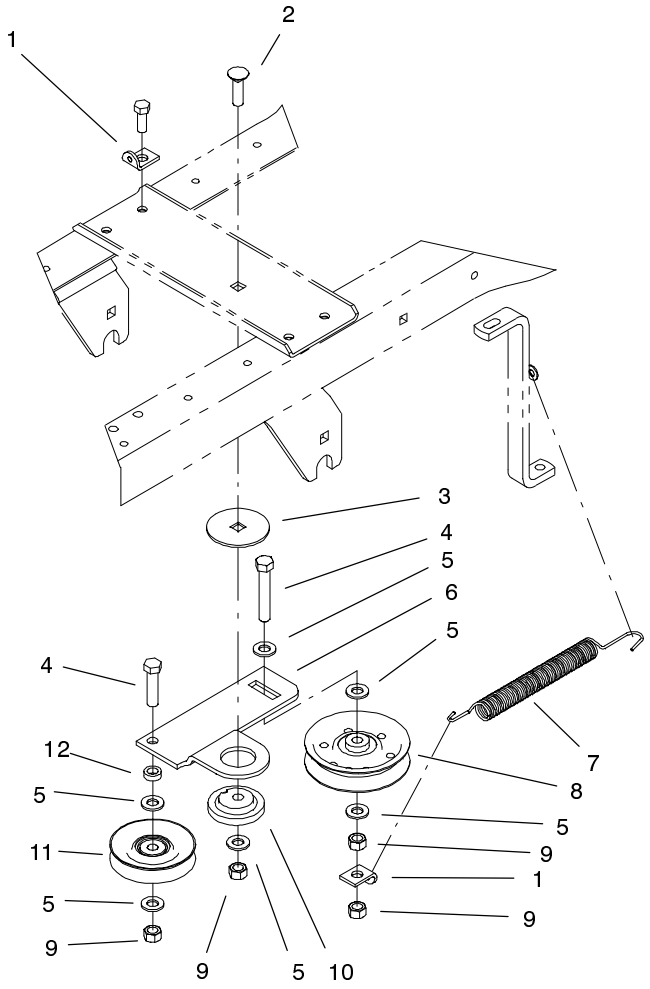
Sheet No.:2

Hood and Grill Assembly

Ref. No.	Part No.	Qty.	Description
1	94-1980	2	Foam - Hood
2	92-6658	1	Hood - Top
3	92-7076	1	Seal-Air Inlet Twin
4	92-7006	4	Nut
5	32105-15	12	Screw
6	92-7148	2	Foam - Sidepanel
7	92-6652	1	Side-LH Hood
8	92-6650	1	Side-RH Hood
9	92-6918-03	1	Bracket-Hinge, LH
10	92-6917-03	1	Bracket-Hinge, RH
11	32144-14	2	Screw-HWH
12	95-0801	1	Decal-Hood, LH
13	95-0800	1	Decal-Hood, RH
14	32128-10	8	Locknut-Flange
15	322-3	2	Screw-HH
16	105503	2	Bushing
17	92-6997-03	1	Hinge-Hood, LH
18	92-6996-03	1	Hinge-Hood, RH
19	3296-29	4	Nut-Lock
20	92-7049-03	1	Bracket-Hood Hinge, RH
21	92-7048-03	1	Bracket-Hood Hinge, LH
22	100-1344	1	Grill
23	92-6656	1	Lens - Headlight
24	92-6987	1	Emblem-Horsehead

Ref. No.	Part No.	Qty.	Description
26	3230-1	2	Screw-CARR
27	519337	1	Clip-Cable
*28	88-3970	1	Reflector & Lamp ASM
28:1	111686	2	Socket-Light
28:2	7228	2	Bulb -No. 1156
28:3	93-8741	1	Reflector
29	88-4320	1	Wire Harness-Lights
30	614249	1	Tie Strap
31	46-8093	2	Screw-Plastite
32	92-6914-03	1	Baffle-Hood, Upper
33	32144-32	2	Screw

* Not illustrated

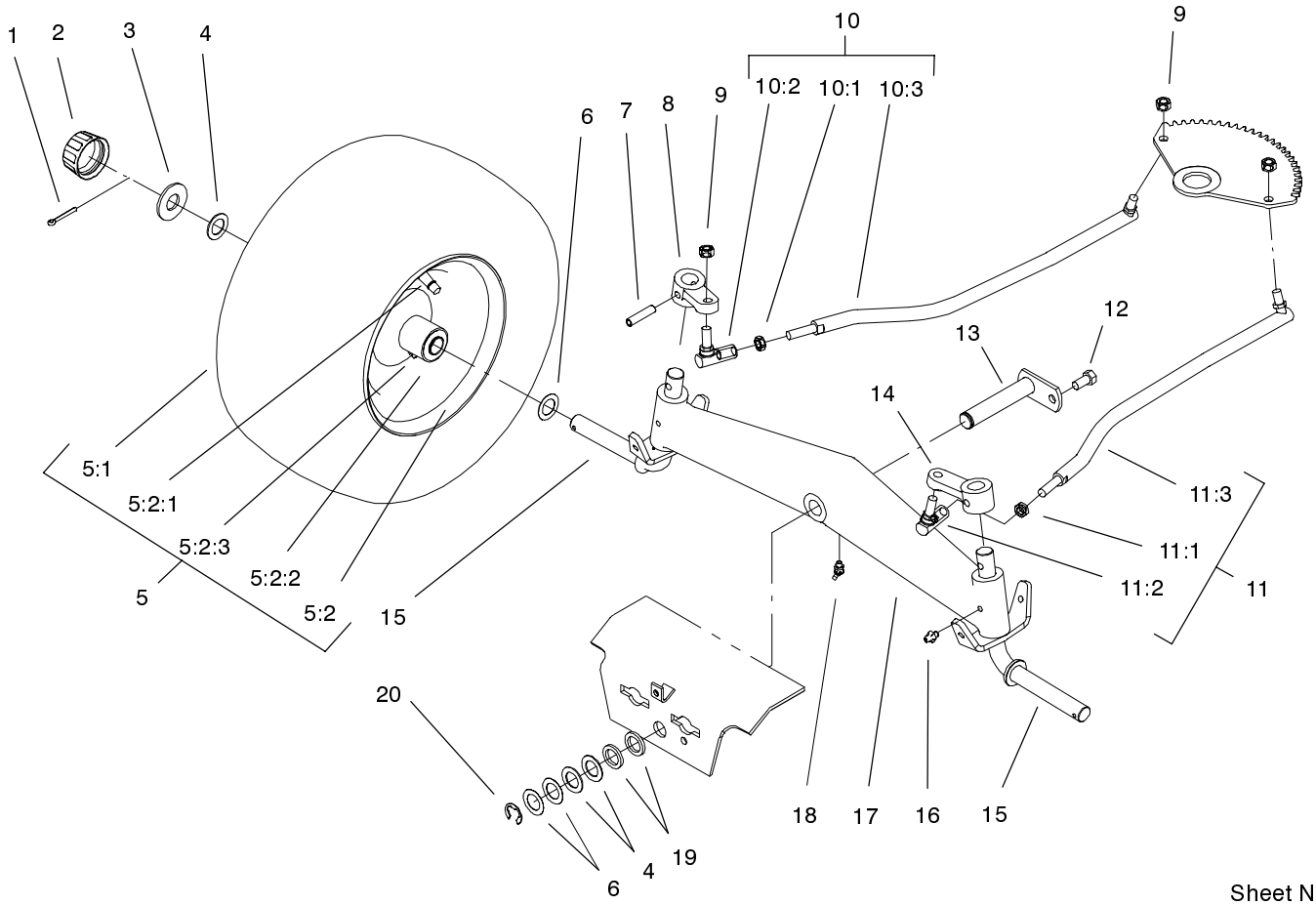


Sheet No.:3

Hydro Drive Assembly

Ref. No.	Part No.	Qty.	Description
1	2534	2	Clip - Spring
2	3231-25	1	Screw-CARR
3	111419	1	Bearing-Washer
4	323-10	2	Screw-HH
5	3256-24	6	Washer-Flat
6	92-6900	1	Arm - Idler
7	79-7530	1	Spring - Clutch
8	92-7101	1	Pulley - Flat Idler
9	3296-59	4	Nut-Lock, NI
10	111418	1	Bushing
11	93-3658	1	Spacer
12	92-7102	1	Pulley - Idler

Ref. No.	Part No.	Qty.	Description



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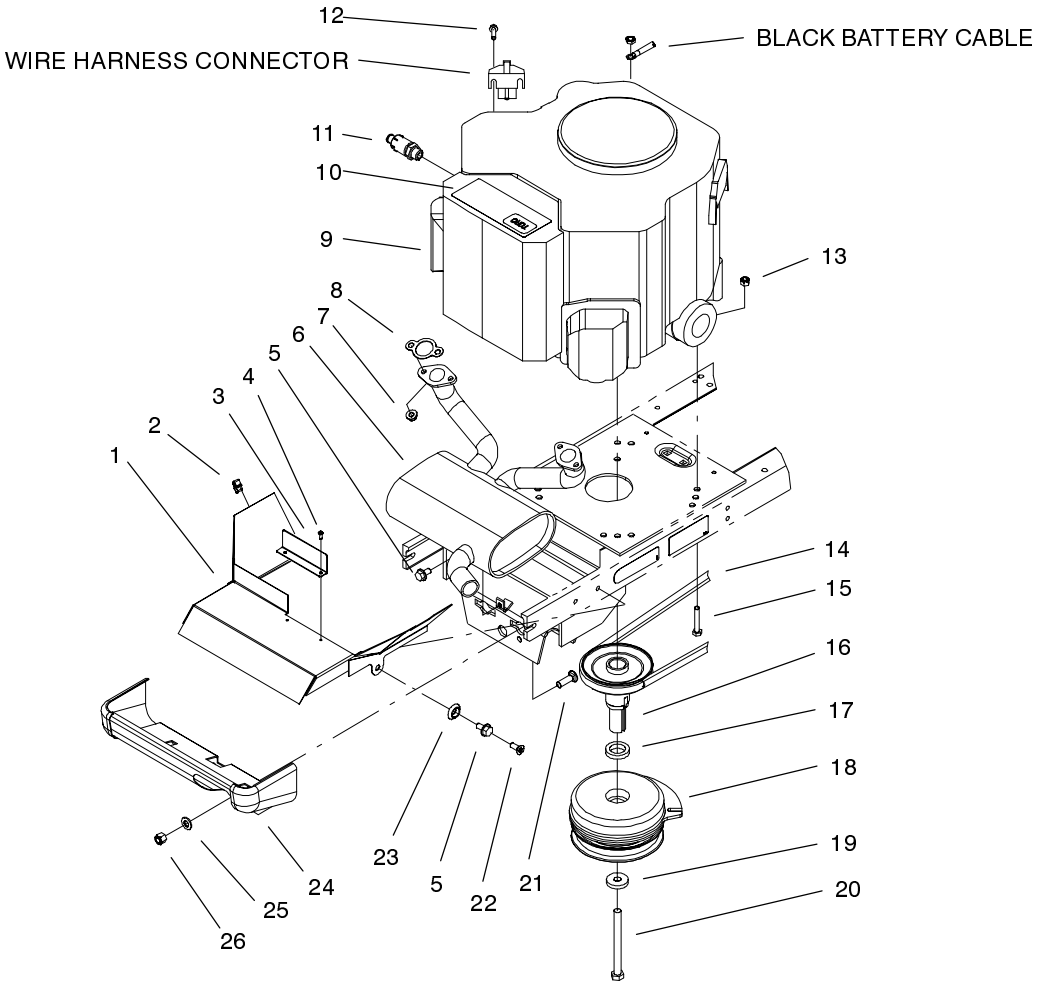
Front Axle Assembly

Ref. No.	Part No.	Qty.	Description
1	3272-17	2	Pin-Cotter
2	61-9780	2	Cap-Hub
3	28-2480	2	Washer
4	1278	4	Washer
5		2	Front Wheel & Tire ASM
5:1	99-2336	1	Tire
5:2	93-9801	1	Wheel ASM
5:2:1	5108	1	Valve
5:2:2	110513	2	Bearing-Wheel
5:2:3	109500	1	Zerk-Grease
*5:99	105293	1	Tube-Inner
6	5210	4	Washer-Shim
7	933270	2	Pin
8	78-1950-01	1	Arm-Front Spindle
9	9150026	4	Nut
10	92-6883	1	Linkage-Steering, RH
10:1	9150854	1	Nut-Jam
10:2	78-2920	1	Ball-Joint
10:3	78-5801	1	Ball Link ASM
11	92-6884	1	Linkage-Steering, LH
11:1	9150854	1	Nut-Jam
11:2	78-2920	1	Ball-Joint
11:3	78-5811	1	Ball Link ASM
12	9267154	1	Screw
13	92-7057-03	1	Pin-Axle

Ref. No.	Part No.	Qty.	Description
14	78-1940-01	1	Arm-Front Spindle
15	78-2601-01	2	Spindle
16	302-5	2	Fitting-Grease
17	78-7960-01	1	Axle-Front
18	302-11	1	Fitting-Lube, 45°
19	9202324	2	Washer
20	5618	1	E-Ring

* Not illustrated

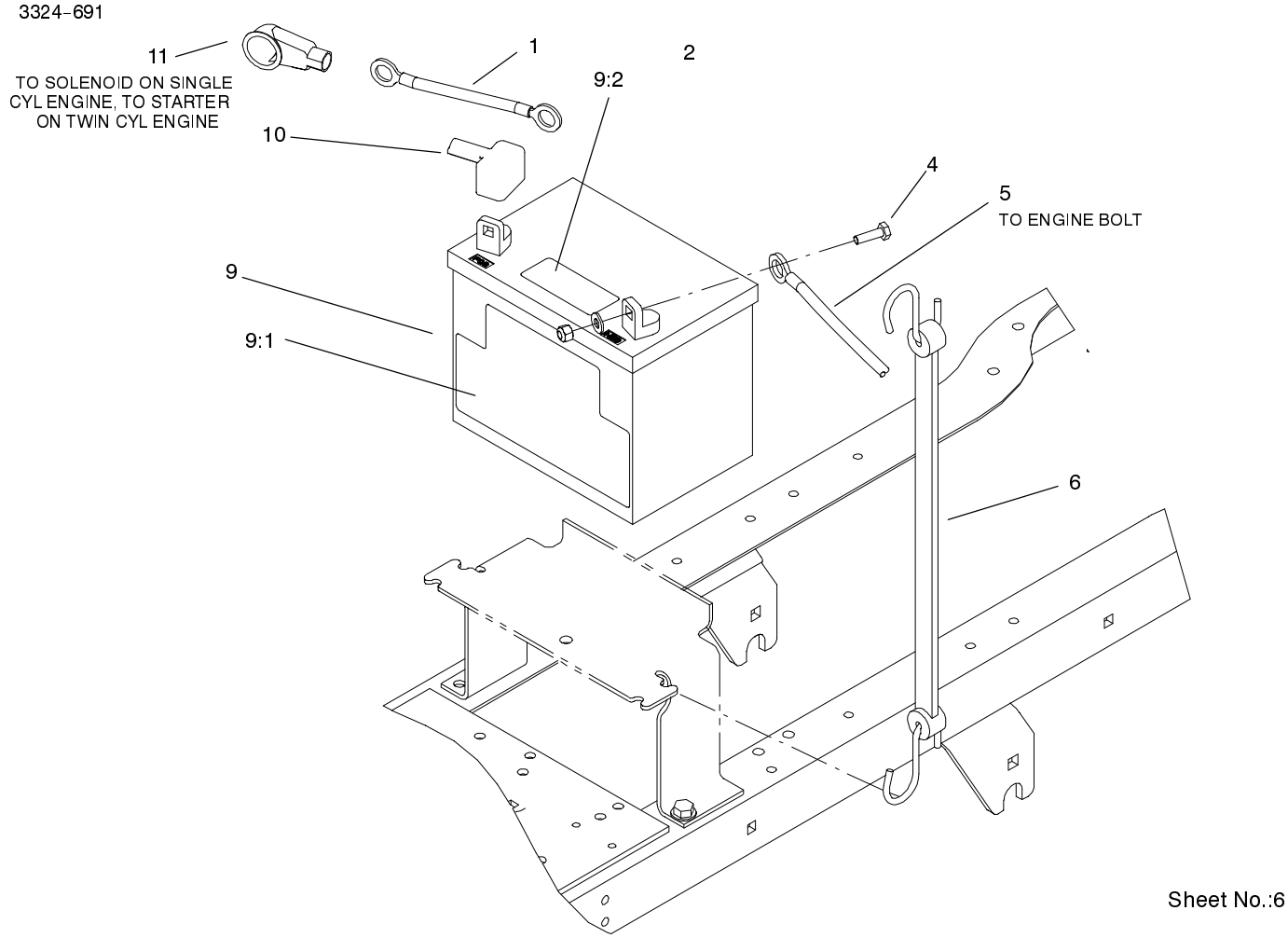


Sheet No.:5

Twin Cylinder Engine, Muffler and PTO Assembly

Ref. No.	Part No.	Qty.	Description
1	94-6950-03	1	Shield-Muffler, Twin
2	702366	1	Clip-Wire Retainer
3	99-6764-03	1	Guard-Throttle (only on: 72116)
4	100-1320	2	Screw-Panhead Torx (only on: 72116)
5	32144-14	1	Screw-HWH (only on: 72116)
5	32144-14	3	Screw-HWH (only on: 72108)
6	100-3543	1	Muffler-Twin
7	92-6780	4	Nut-HF
8	93-0350	2	Gasket - Exhaust
9	94-3515	1	Engine - Kohler 20 (only on: 72116)
9	94-3514	1	Engine - Kohler 20 (only on: 72108)
10	94-2870	1	Decal - Toro Power + 20
11	92-6877	1	Valve-Drain, Oil
12	32144-118	2	Screw-PPH
13	3296-29	4	Nut-Lock
14	100-3469	1	V-Belt
15	322-9	4	Screw-HH
16	92-6888	1	Pulley-Engine (Hydro)
17	100-1340	1	Spacer-Clutch

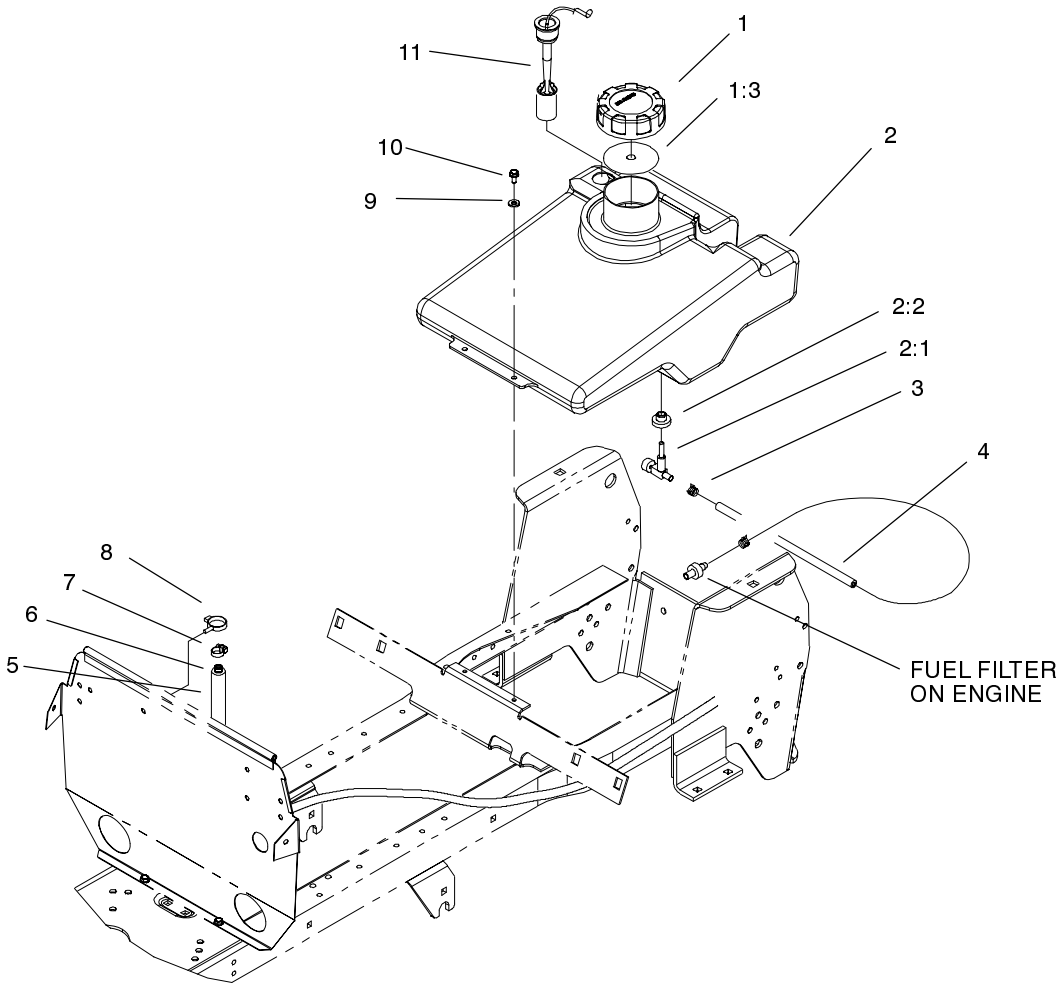
Ref. No.	Part No.	Qty.	Description
18	100-6059	1	Clutch-PTO (only on: 72108)
18	100-6060	1	Clutch-Elec PTO (only on: 72116)
19	112843	1	Washer
20	9114466	1	Screw-HH
21	3231-25	2	Screw-CARR
22	100-1325	2	Screw-Countersunk Torx (only on: 72116)
23	100-1326	2	Washer-Countersunk (only on: 72116)
24	100-3541-01	1	Muffler Shield ASM
25	3256-24	2	Washer-Flat
26	3296-39	2	Nut-Lock, NI



Battery Assembly

Ref. No.	Part No.	Qty.	Description
1	92-6989	1	Wire
2	3296-42	2	Nut-Lock, NI
3	3256-22	2	Washer-Flat
4	321-5	2	Screw-HH
5	104-2460	1	Cable-Battery
6	104-2467	1	Strap-Battery
9	104-2492	1	Battery
9:1	104-4163	1	Decal-Battery
9:2	104-5091	1	Decal-Battery
10	28-8080	1	Boot-Terminal
11	93-3190	1	Boot-Terminal Insulator

Ref. No.	Part No.	Qty.	Description

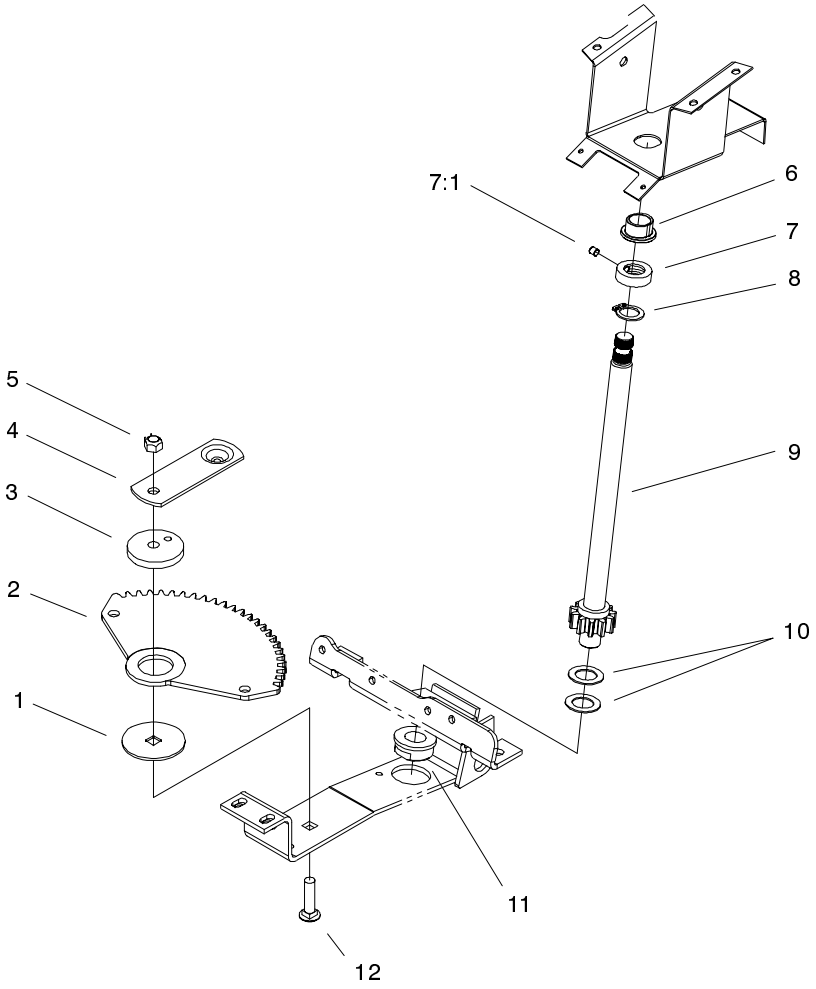


Sheet No.:7

Fuel Tank Assembly

Ref. No.	Part No.	Qty.	Description
1	88-3980	1	Gas Cap ASM
1:3	88-4010	1	Gasket-Cap, Gas
2	94-6927	1	Tank - Fuel
2:1	104048	1	Valve-Fuel
2:2	104047	1	Bushing
3	2412-98	2	Clamp
4	93-1627	1	Hose - Fuel Line Twin
5	100-6072	1	Hose, Breather
6	93-3817	1	Fitting, Vent
7	2412-119	1	Clamp-Worm
8	104-2490	1	Clamp-Hose
9	3256-22	2	Washer-Flat
10	32104-96	2	Screw-HH
11	94-1716	1	Sensor - Low Fuel

Ref. No.	Part No.	Qty.	Description

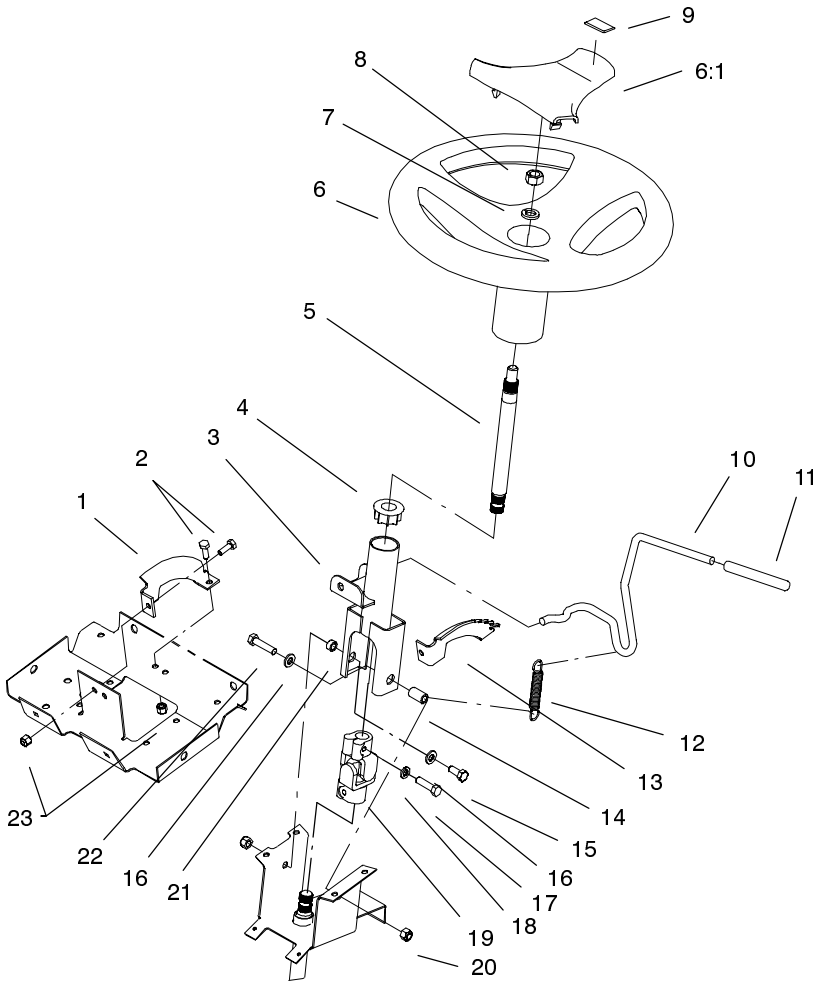


Sheet No.:8

Lower Steering Assembly

Ref. No.	Part No.	Qty.	Description
1	111419	1	Bearing-Washer
2	78-2610	1	Gear-Sector
3	111418	1	Bushing
4	78-9150-03	1	Plate
5	108881	1	Nut
6	109189	1	Bearing-Flanged
7	111383	1	Collar
7:1	3245-32	1	Screw-HS
8	111646	1	Ring-Retaining
9	92-6702	1	Shaft-Lower Steering
10	1278	2	Washer
11	110391	1	Bearing Wheel
12	3231-4	1	Screw-CARR

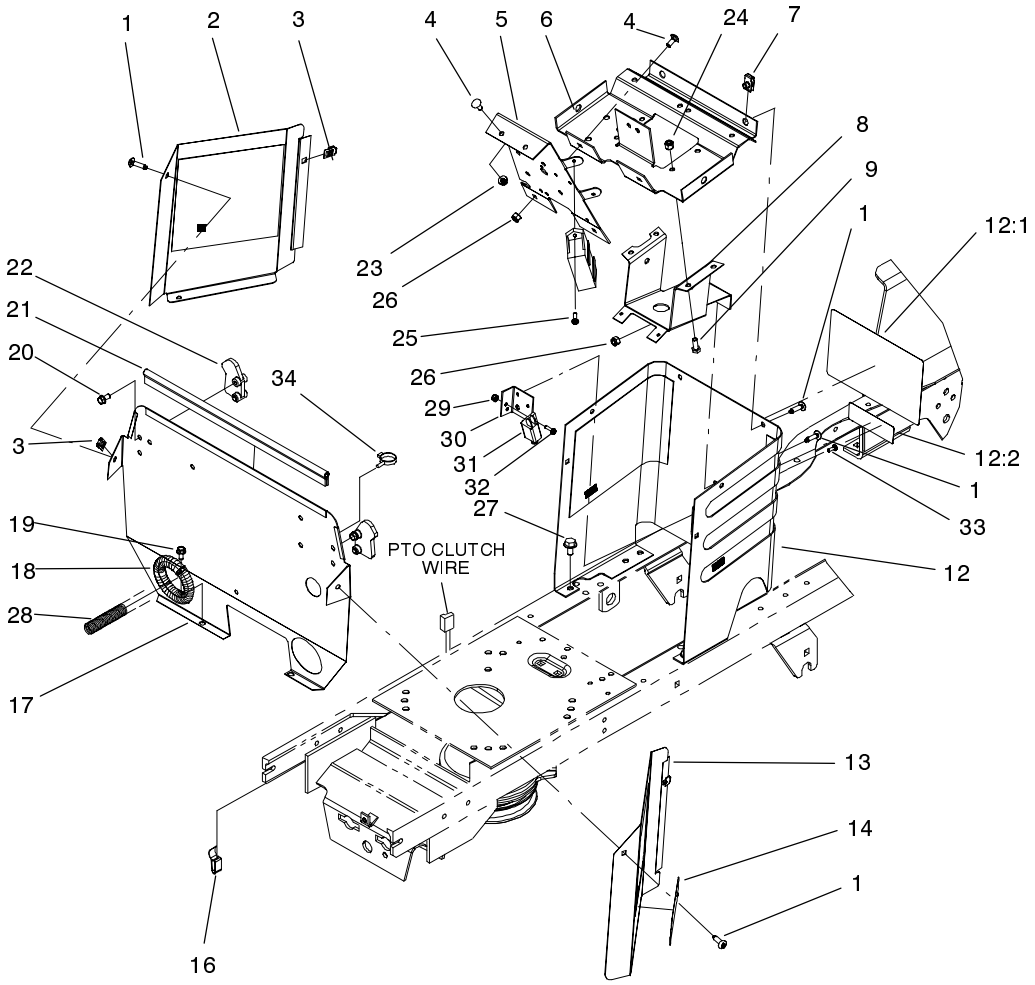
Ref. No.	Part No.	Qty.	Description



Sheet No.:9

Steering Wheel and Tilt Assembly

Ref. No.	Part No.	Qty.	Description
1	92-6777-03	1	Bracket - Support Column
2	321-4	4	Screw-HH
3	93-1148-03	1	Column
4	93-1146	1	Bushing-Upper, Steering
5	94-2874	1	Shaft-Short, Steering
6	98-1472	1	Wheel - Steering, Toro
6:1	98-1468	1	Cover - Wheel Steering
7	3253-7	1	Washer-Lock
8	3217-9	1	Nut-HH
9	98-1459	1	Decal-Toro
10	92-6971	1	Lever - Tilt
11	92-6798	1	Cap - Rod Tilt
12	93-1357	1	Spring - Extension, Steering
13	92-6776	1	Bracket - Detent
14	92-6999	1	Spacer - Yoke
15	322-3	1	Screw-HH
16	3256-23	2	Washer-Flat
17	33114-030	2	Screw-HH
18	3253-4	2	Washer-Lock
19	92-6717	1	U Joint - Steering
20	3296-29	2	Nut-Lock
21	92-6998	1	Spacer - Yoke, Right
22	322-17	1	Screw-HH
23	3296-8	4	Nut-Lock NI

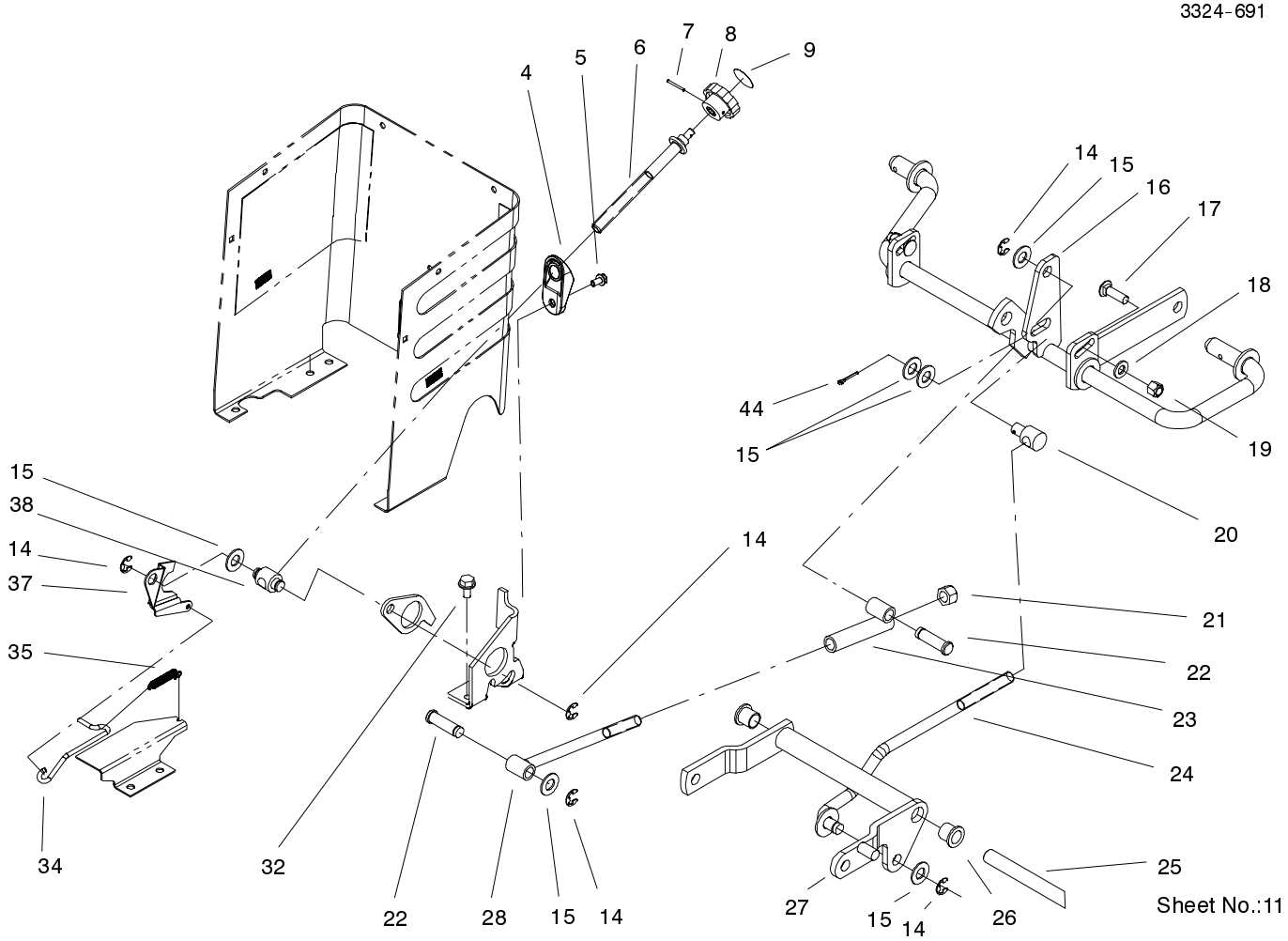


Sheet No.:10

Hoodstand and Firewall Assembly

Ref. No.	Part No.	Qty.	Description
1	92-7020	9	Screw-HH
2	92-6937-03	1	Cover-RH Side
3	92-7006	4	Nut
4	3229-11	4	Screw-CARR
5	104-5015-03	1	Panel-Support, Dash
6	92-6859-03	1	Support - Dash
7	107069	4	Clip
8	92-6778-03	1	Bracket-Lower Column
9	321-4	4	Screw-HH
12	104-5061	1	Hoodstand ASM (only on: 72108)
12	104-5062	1	Hoodstand ASM w/ Decals (He) (only on: 72116)
12:1	83-6620	1	Decal - Instruction
12:2	93-0302	1	Decal - Danger (only on: 72108)
12:2	93-7313	1	Decal-Slope/Hydro (only on: 72116)
13	92-6936-03	1	Cover-LH Side
14	95-0811	2	Decal - 270 Hydro
16	212-93	1	Clamp-Casing
17	104-0818-03	1	Firewall
18	24-7924	2	Cover-Drive Shaft
19	32144-4	2	Screw-HH

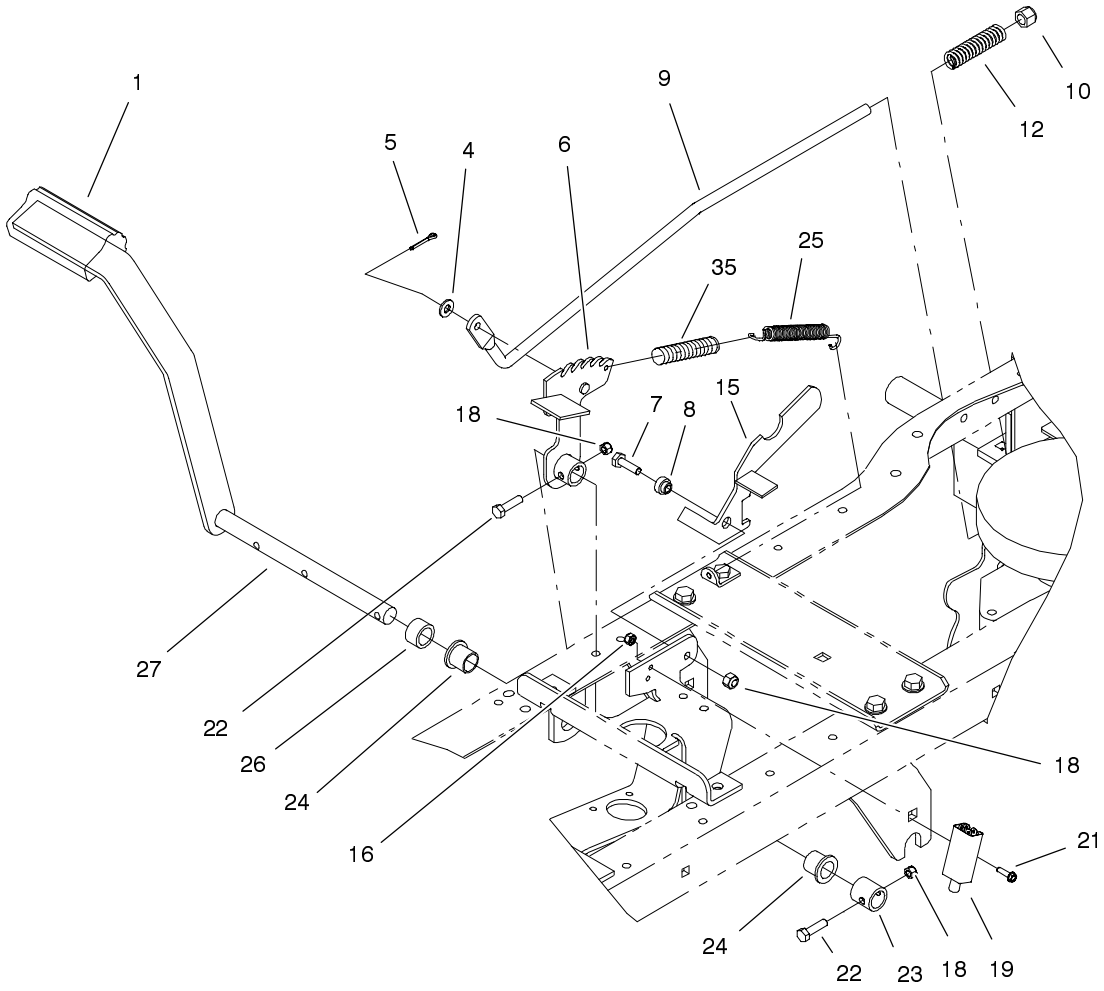
Ref. No.	Part No.	Qty.	Description
20	46-8093	2	Screw-Plastite
21	93-1131	1	Trim-Seal, Firewall
22	92-6960	2	Latch - Hood
23	32149-2	2	Nut
24	3296-8	4	Nut-Lock NI
25	32144-8	2	Screw-HH
26	3296-42	3	Nut-Lock, NI
27	32144-14	2	Screw-HWH
28	104-2455	1	Wireharness-270h
29	3296-1	2	Nut-Lock NI
30	104-0833-03	1	Bracket-Parking Brake
31	95-1653	1	Switch - Single Pole
32	3290-392	2	Screw - HHF
33	32104-118	2	Screw-PPH
34	104-5066	1	Clamp



Lift Lever and HOC Assembly

Ref. No.	Part No.	Qty.	Description
4	92-6794	1	Wedge - HOC
5	32144-4	1	Screw-HH
6	92-6965	1	Rod - HOC
7	933141	1	Pin-Spirol
8	115593	1	Knob
9	78-9740	1	Decal-Height Knob
14	32120-47	5	Ring-Retaining
15	3256-26	6	Washer-Flat
16	79-3401-03	1	Shaft-Gage
17	3231-25	2	Screw-CARR
18	3256-24	2	Washer-Flat
19	3296-39	2	Nut-Lock, NI
20	8870	1	Rod-Trunnion Lift
21	3296-23	1	Nut-Lock, NI
22	79-1250	2	Pin
23	78-7390	1	Tube
24	78-2431	1	Rod
25	94-4944	1	Shaft - Pedal Pivot
26	256-90	2	Bushing-Flange
27	92-6855-03	1	Arm-Pivot
28	78-7360	1	Rod
32	32144-14	2	Screw-HWH
34	92-6978	1	Rod - HOC Indicator
35	92-7007	1	Spring - Extension
37	92-6979	1	Plate - HOC Gage

Ref. No.	Part No.	Qty.	Description
38	78-2140	1	Trunnion
44	3272-6	1	Pin-Cotter

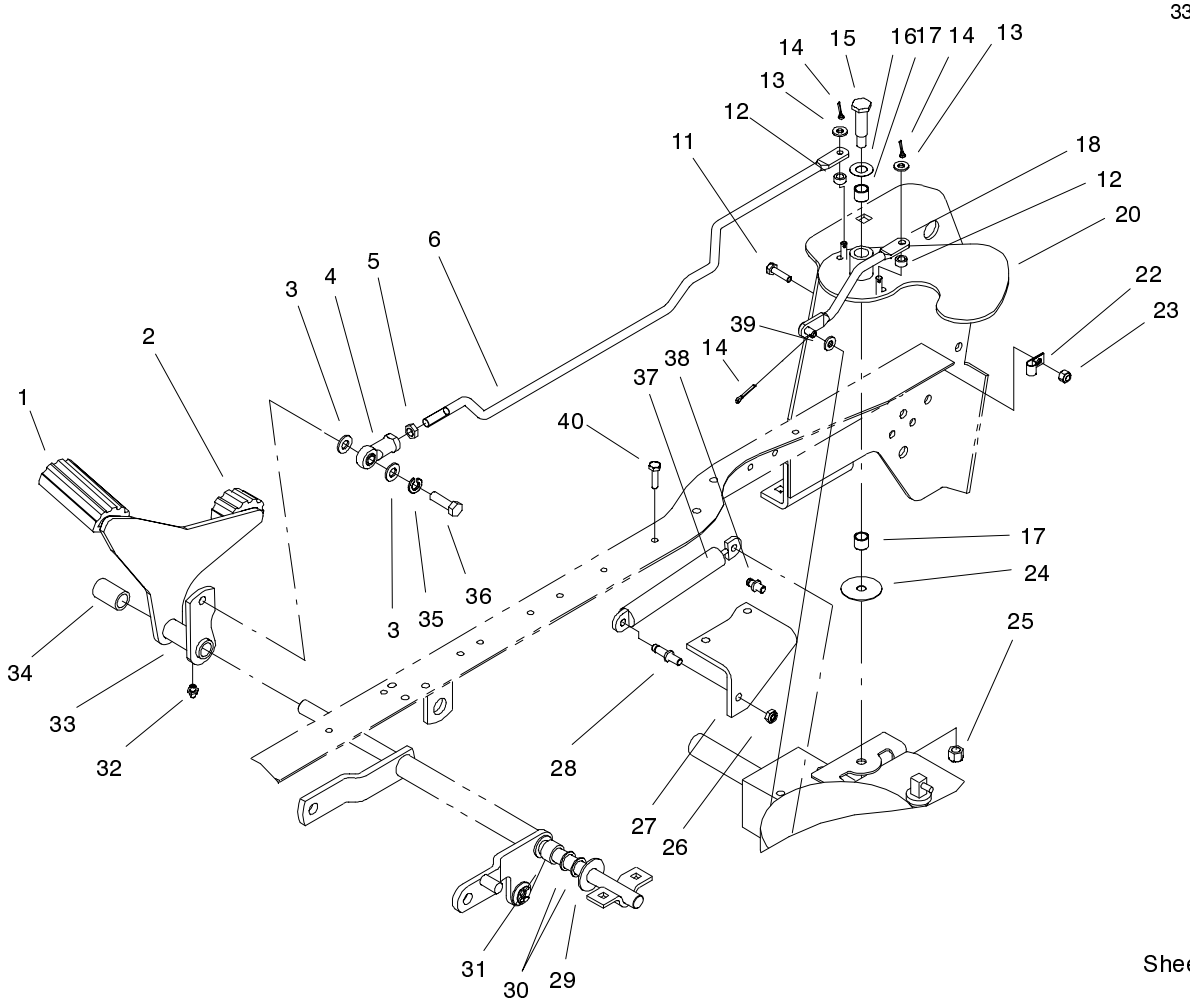


Sheet No.:12

Hydro Brake Assembly

Ref. No.	Part No.	Qty.	Description
1	65-2920	1	Pad-Pedal
4	3256-22	1	Washer-Flat
5	3272-6	1	Pin-Cotter
6	104-0828	1	Brake ASM
7	321-5	1	Screw-HH
8	104-5036	1	Spacer-Shoulder
9	104-0836	1	Rod-Brake
10	3296-5	1	Nut-Lock, NI
12	104-0837	1	Spring-Compression
15	104-0834	1	Parking Brake ASM
16	3296-1	2	Nut-Lock NI
18	3296-42	3	Nut-Lock, NI
19	86-4690	1	Switch-Interlock
21	3290-392	2	Screw - HHF
22	321-13	2	Screw-HH
23	100-8733	1	Tube
24	256-90	2	Bushing-Flange
25	93-0540	1	Spring - Extension
26	92-6982	1	Spacer - Brake
27	100-3476-03	1	Pedal-Brake
35	94-1743	1	Tubing - Conduit

Ref. No.	Part No.	Qty.	Description



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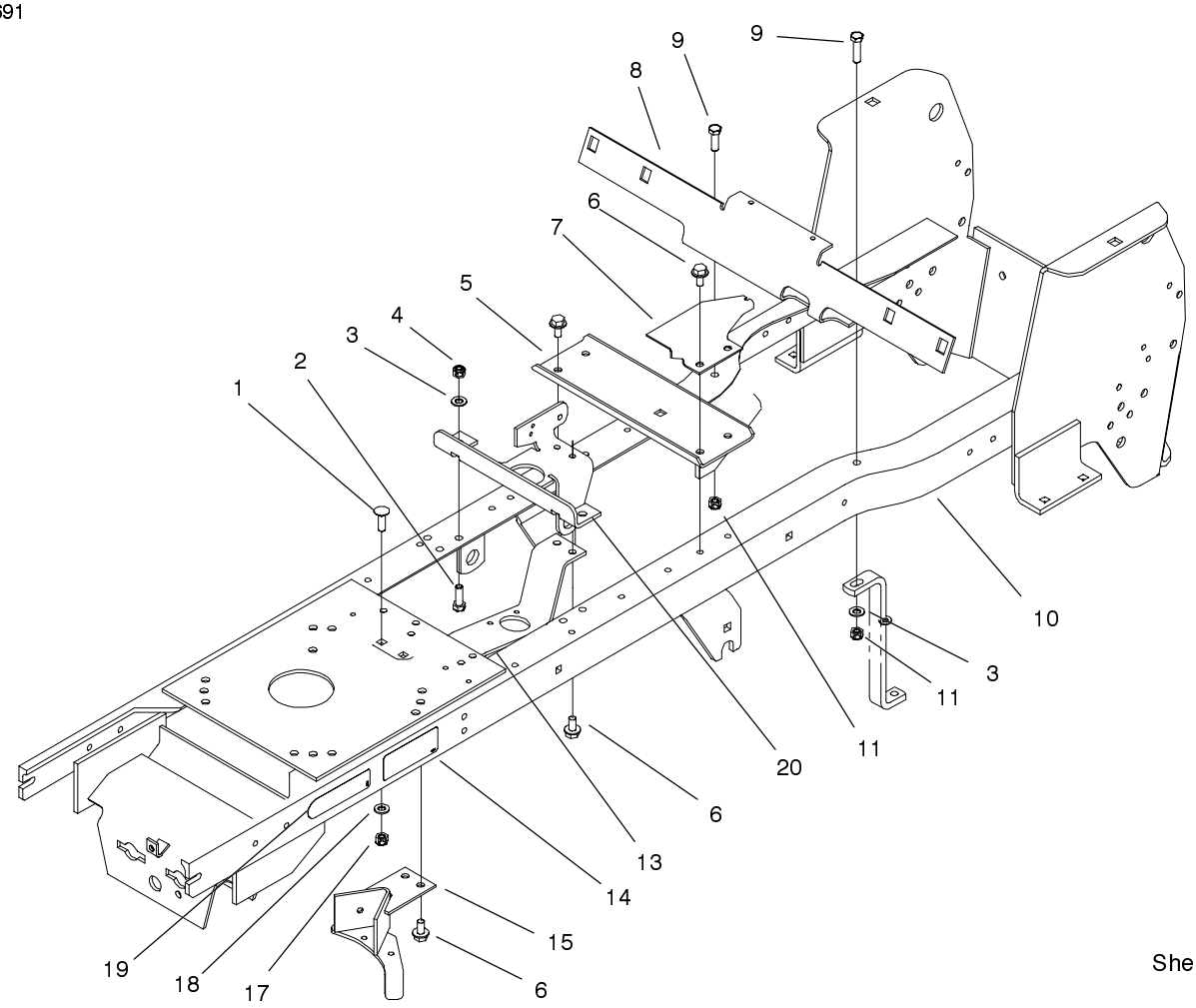
Hydro Controls Assembly

Ref. No.	Part No.	Qty.	Description
1	92-6902	1	Pad-Pedal
2	92-6903	1	Pad-Pedal
3	3256-24	2	Washer-Flat
4	92-7008	1	Rod End - Female
5	3220-3	1	Nut-Jam
6	100-3450	1	Rod
11	321-4	1	Screw-HH
12	92-6998	2	Spacer - Yoke, Right
13	3256-22	2	Washer-Flat
14	3272-6	3	Pin-Cotter
15	23-0310	1	Bolt-Shoulder
16	98-3087	1	Washer
17	256-1	2	Bushing
18	100-3468	1	Rod-Bell Crank
20	100-3451	1	Plate-Criuse
22	2412-89	1	Clamp
24	94-7575	1	Spacer - Cruise
25	3296-59	1	Nut-Lock, Nl
26	3296-20	2	Nut-Lock Nl
27	100-3460-03	1	Bracket-Gas Damper
28	100-6057	1	Pin-Damper Bracket
29	94-6875	1	Washer
30	9202154	2	Washer
31	94-4945	1	Spacer
32	302-26	1	Zerk
33	100-6062-03	1	Pedal ASM

Ref. No.	Part No.	Qty.	Description
34	92-6966	1	Spacer
35	3253-5	1	Washer-Lock
36	323-7	1	Screw-HH
37	100-8732	1	Damper-Gas
38	100-6056	1	Control Arm-Pin Damper
39	3256-23	1	Washer-Flat
40	32144-70	1	Screw-HH

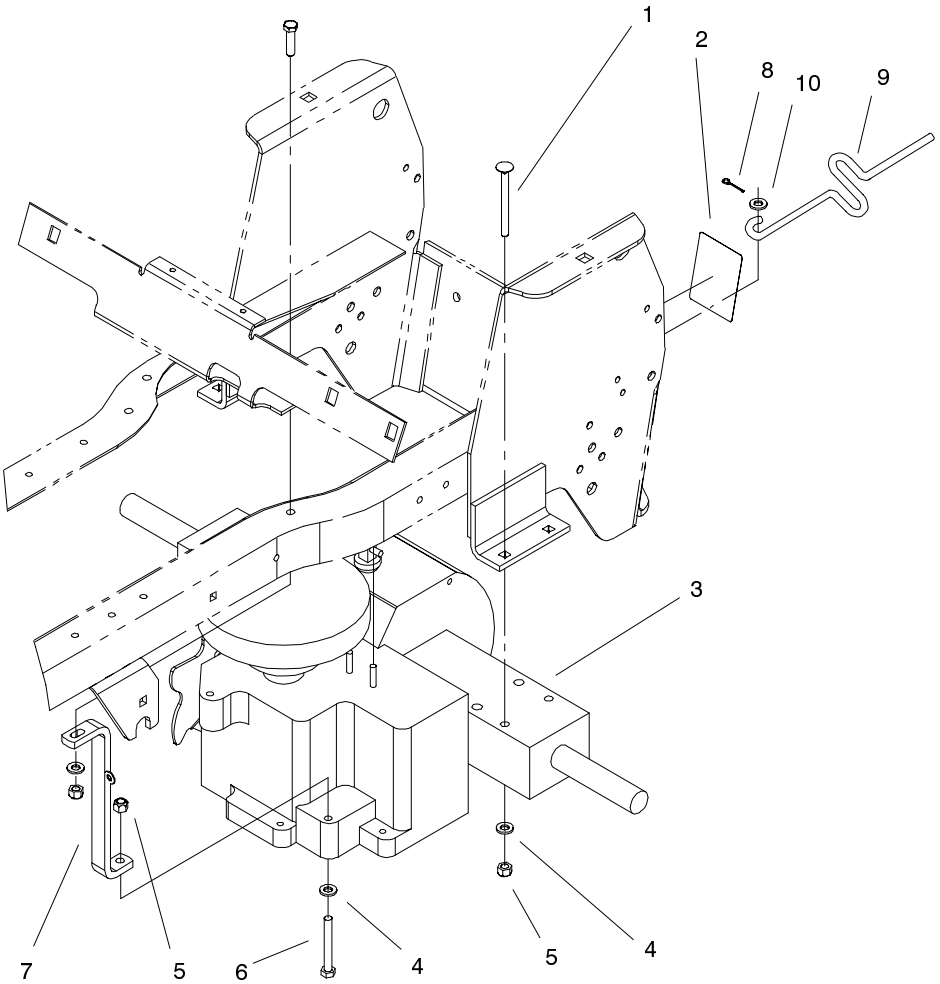


Sheet No.:14

Frame Assembly

Ref. No.	Part No.	Qty.	Description
1	3230-2	2	Screw-CARR
2	322-5	2	Screw-HH
3	3256-23	3	Washer-Flat
4	3296-29	2	Nut-Lock
5	92-6868-03	1	Bracket-Idler Plate
6	32144-14	8	Screw-HWH
7	92-6964-03	1	Bracket-HOC Gage
8	100-1341-03	1	Fender-Support
9	322-6	2	Screw-HH
10	104-5014-03	1	Frame ASM
11	3296-29	2	Nut-Lock
13	104-0825-03	1	Bracket-Steering
14	93-7324	2	Decal-Belt Instructions (only on: 72116)
15	100-3526-03	1	PTO Stop ASM
17	3296-29	2	Nut-Lock
18	3256-23	2	Washer-Flat
19	92-8747	2	Decal Attach-A-Matic
20	104-0826-03	1	Bracket-Brake

Ref. No.	Part No.	Qty.	Description

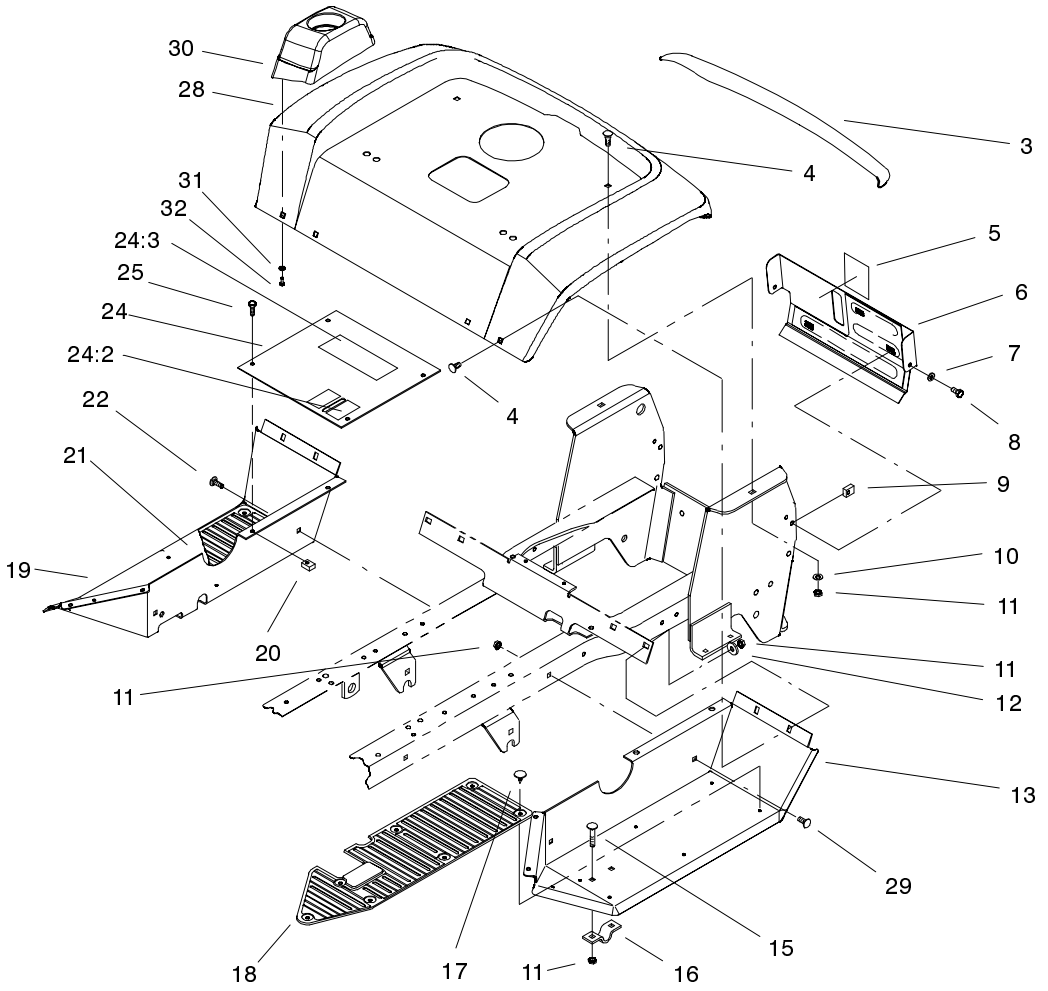


Sheet No.:15

Hydro Transaxle Assembly

Ref. No.	Part No.	Qty.	Description
1	3230-11	4	Screw-CARR
2	92-6726	1	Decal - Hydro Valve (only on: 72108)
2	92-7090	1	Decal - Bypass Valve (only on: 72116)
3	104-4310	1	Transaxle-Hydrostatic
4	3256-23	5	Washer-Flat
5	3296-29	5	Nut-Lock
6	322-11	1	Screw-HH
7	100-7536-03	1	Torque Strap ASM
8	3272-2	1	Pin-Cotter
9	104-5037	1	Rod-Bypass
10	3256-22	1	Washer-Flat

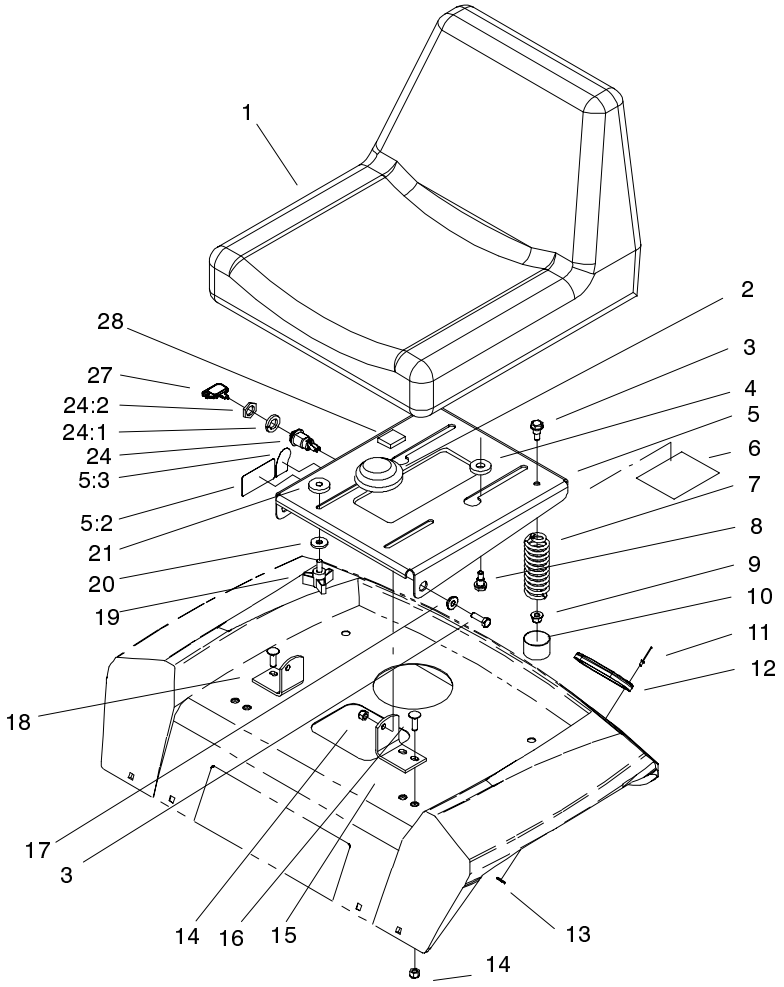
Ref. No.	Part No.	Qty.	Description



Sheet No.:17

Fender and Footrests Assembly

Ref. No.	Part No.	Qty.	Description
3	95-0802	1	Decal - Rear Fender
4	3230-31	6	Screw-CARR
5	92-6727	1	Decal - Fuel Level
6	99-6765-03	1	Panel ASM-Rear
7	3256-22	2	Washer-Flat
8	321-4	2	Screw-HH
9	609900	2	Nut-Speed
10	3256-23	2	Washer-Flat
11	3296-29	14	Nut-Lock
12	94-2869	4	Washer
13	94-1711-01	1	Footrest-LH Hydro
15	3230-1	4	Screw-CARR
16	106288	2	Clamp
17	3290-479	14	Fastener-Panel
18	92-6688	1	Foot Mat-LH
19	92-6747-01	1	Footrest-RH
20	107069	4	Clip
21	92-6687	1	Foot Mat-RH
22	3230-23	3	Screw-CARR
24	94-4243	1	Plate - Footrest w/Decals (only on: 72116)
24	93-0489	1	Plate - Footrest (only on: 72108)
24:2	92-6725	1	Decal - HOC (only on: 72108)
24:2	92-7092	1	Decal - HOC (only on: 72116)
24:3	93-7314	1	Decal - Danger (only on: 72116)
24:3	92-8946	1	Decal - Danger (only on: 72108)
25	92-7020	4	Screw-HH
28	104-5030-01	1	Fender ASM
29	3230-23	1	Screw-CARR
30	104-0838	1	Holder-Cup
31	3256-51	4	Washer-Flat
32	32144-20	4	Screw-Thread Forming



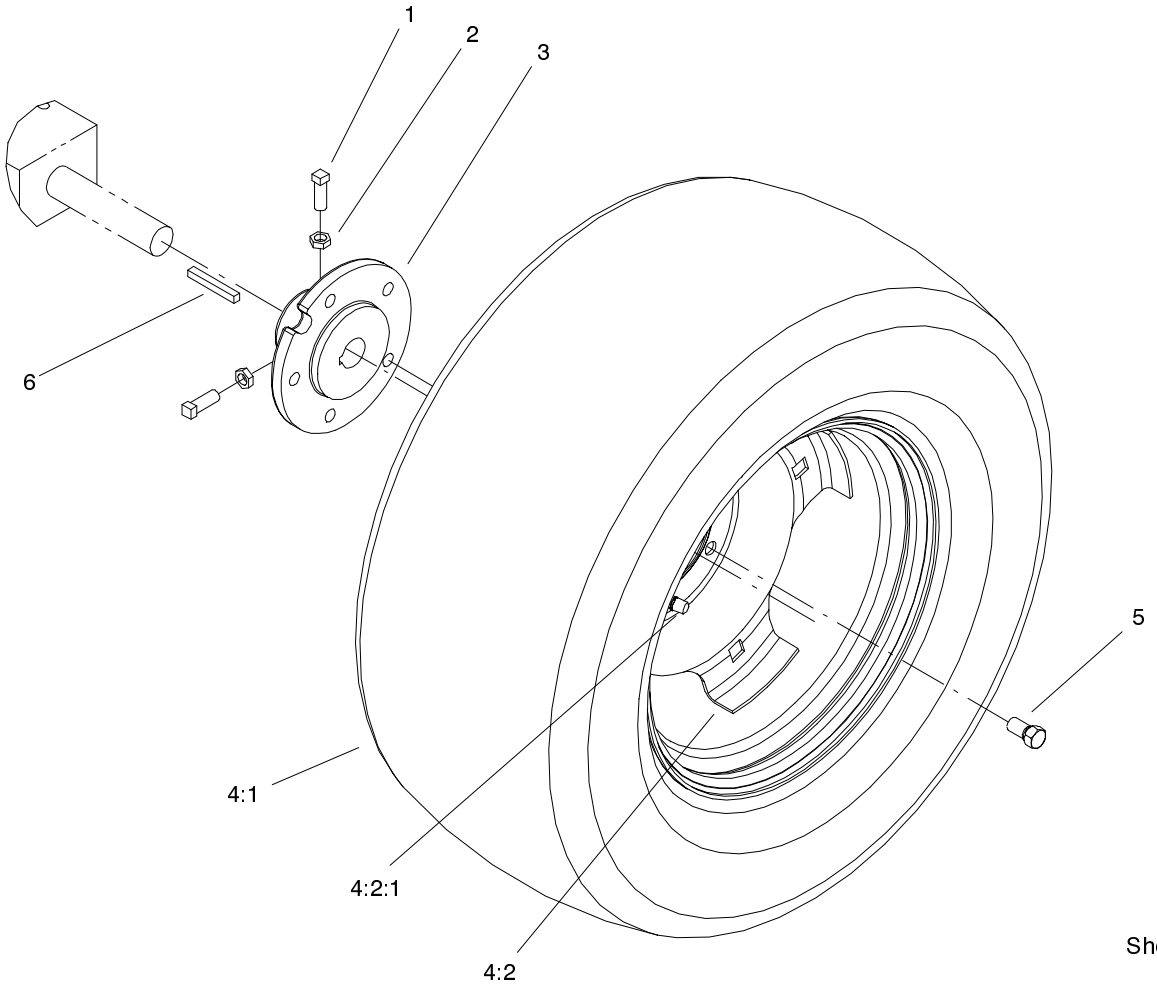
Sheet No.:18

Seat Assembly

Ref. No.	Part No.	Qty.	Description
1	104-2463	1	Seat-High Back
2	100-3524	1	Switch-Seat
3	322-5	4	Screw-HH
4	92-6750	2	Spacer - Nylon
5	104-5028	1	Support Seat ASM, He (only on: 72116)
5	104-5027	1	Support Seat ASM (only on: 72108)
5:2	99-2986	1	Decal-Danger (only on: 72116)
5:2	99-2985	1	Decal-Danger (only on: 72108)
5:3	99-5340	1	Decal-Switch (only on: 72116)
5:3	99-5339	1	Decal (only on: 72108)
6	114621	1	Decal-Europe, Noise (only on: 72116)
7	92-7054	2	Spring - Compression
8	92-6986	2	Bolt - Shoulder
9	3296-58	2	Nut-Lock NI
10	701178	2	Cap-Protector
11	3290-282	4	Rivet-Pop, Steel
12	106557	2	Reflector-Stick On
13	3256-49	4	Washer-Flat
14	3296-29	6	Nut-Lock

Ref. No.	Part No.	Qty.	Description
15	79-0950-03	1	Bracket-Pivot, RH
16	3230-2	4	Screw-CARR
17	105503	2	Bushing
18	79-0970-03	1	Bracket-Pivot LH
19	700806	2	Knob
20	94-2869	2	Washer
21	109989	2	Spacer - Nylon
24	46-5780	1	Switch-Starter
24:1	3254-5	1	Washer-Lock, Internal
24:2	218-461	1	Nut-HH
27	62-7770	1	Key-Ignition
28	104-2488	1	Foam-Switch, Seat

3324-691



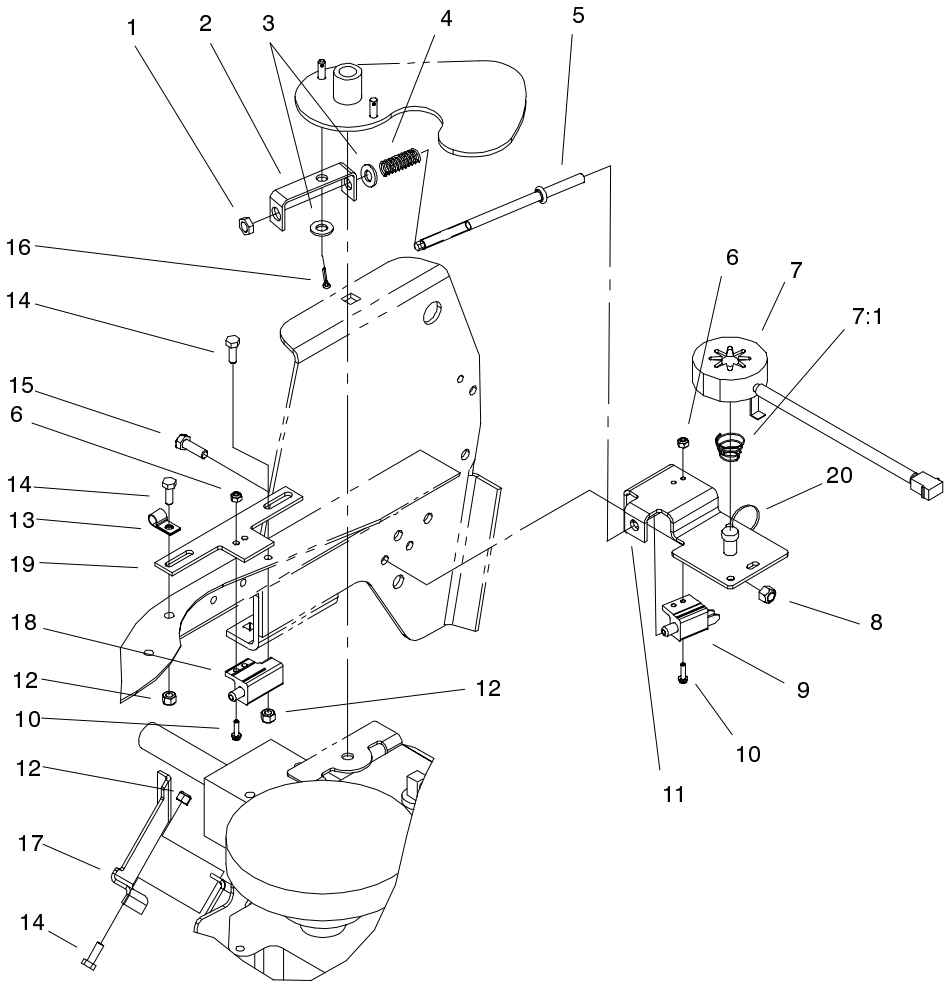
Sheet No.:20

Rear Wheel Assembly

Ref. No.	Part No.	Qty.	Description
1	3243-5	4	Screw-Set
2	3218-3	4	Nut-Jam
3	93-3659-03	2	Hub-Wheel
4		2	Wheel & Tire ASM - Rear
4:1	99-2334	1	Tire
4:2	78-1221	1	Wheel
4:2:1	5108	1	Valve
*4:99	7007	1	Tube-Inner
5	83-2720	10	Lug-Bolt
6	5-1336	2	Key

Ref. No.	Part No.	Qty.	Description

* Not illustrated

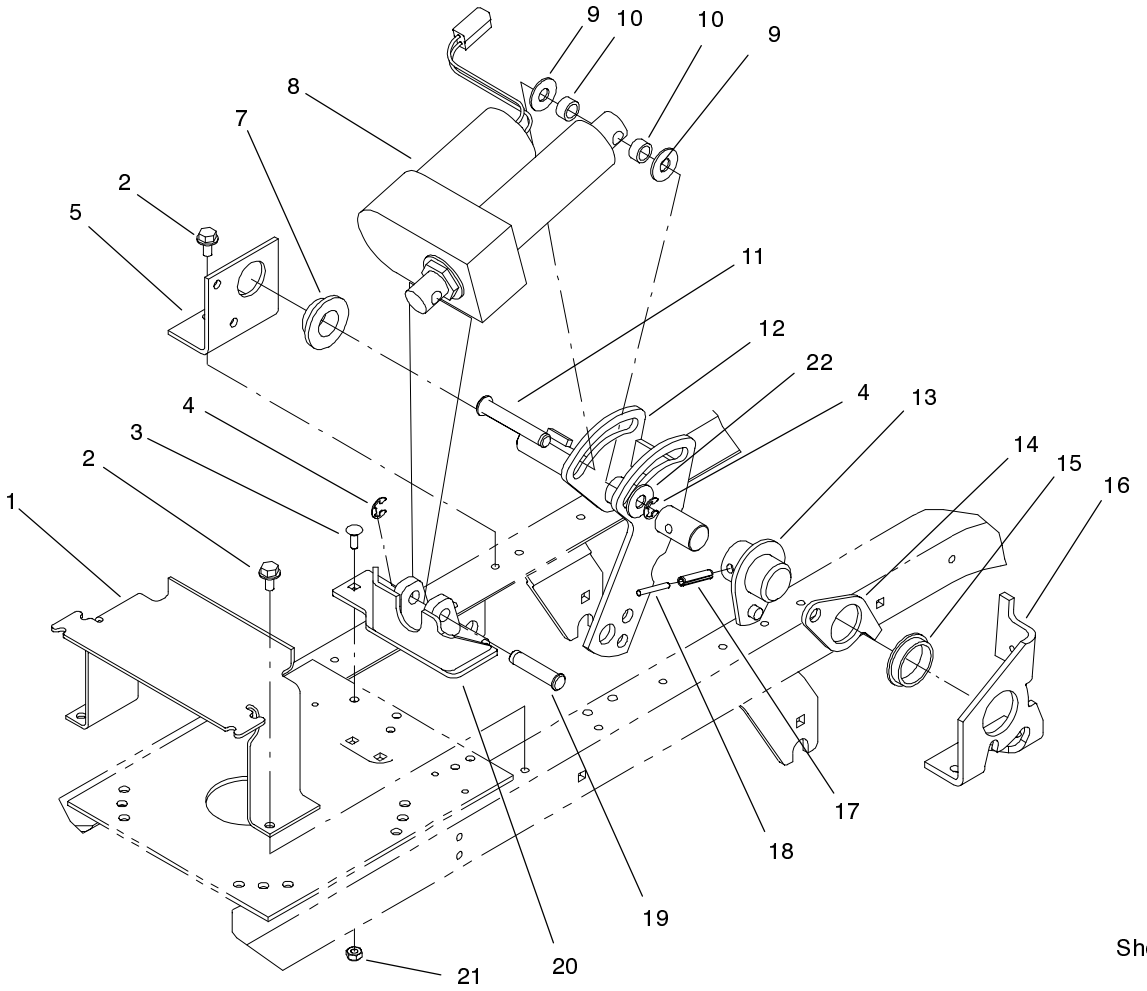


Sheet No.:21

Cruise Control Assembly

Ref. No.	Part No.	Qty.	Description
1	3296-5	1	Nut-Lock, NI
2	100-6055-03	1	Bracket
3	3256-24	2	Washer-Flat
4	38-2340	1	Spring-Compression
5	100-1348	1	Rod
6	3296-1	4	Nut-Lock NI
7	99-8090	1	Magnet ASM
7:1	93-6601	1	Spring - Compression
8	3296-29	2	Nut-Lock
9	95-1653	1	Switch - Single Pole
10	3290-392	4	Screw - HHF
11	100-3452-03	1	Bracket-Cruise
12	3296-42	3	Nut-Lock, NI
13	2412-89	1	Clamp
14	321-4	3	Screw-HH
15	322-5	2	Screw-HH
16	3272-6	1	Pin-Cotter
17	100-8722-03	1	Arm
18	100-8725	1	Switch - Double Pole
19	100-8723-03	1	Plate-Switch
20	614249	1	Tie Strap

Ref. No.	Part No.	Qty.	Description

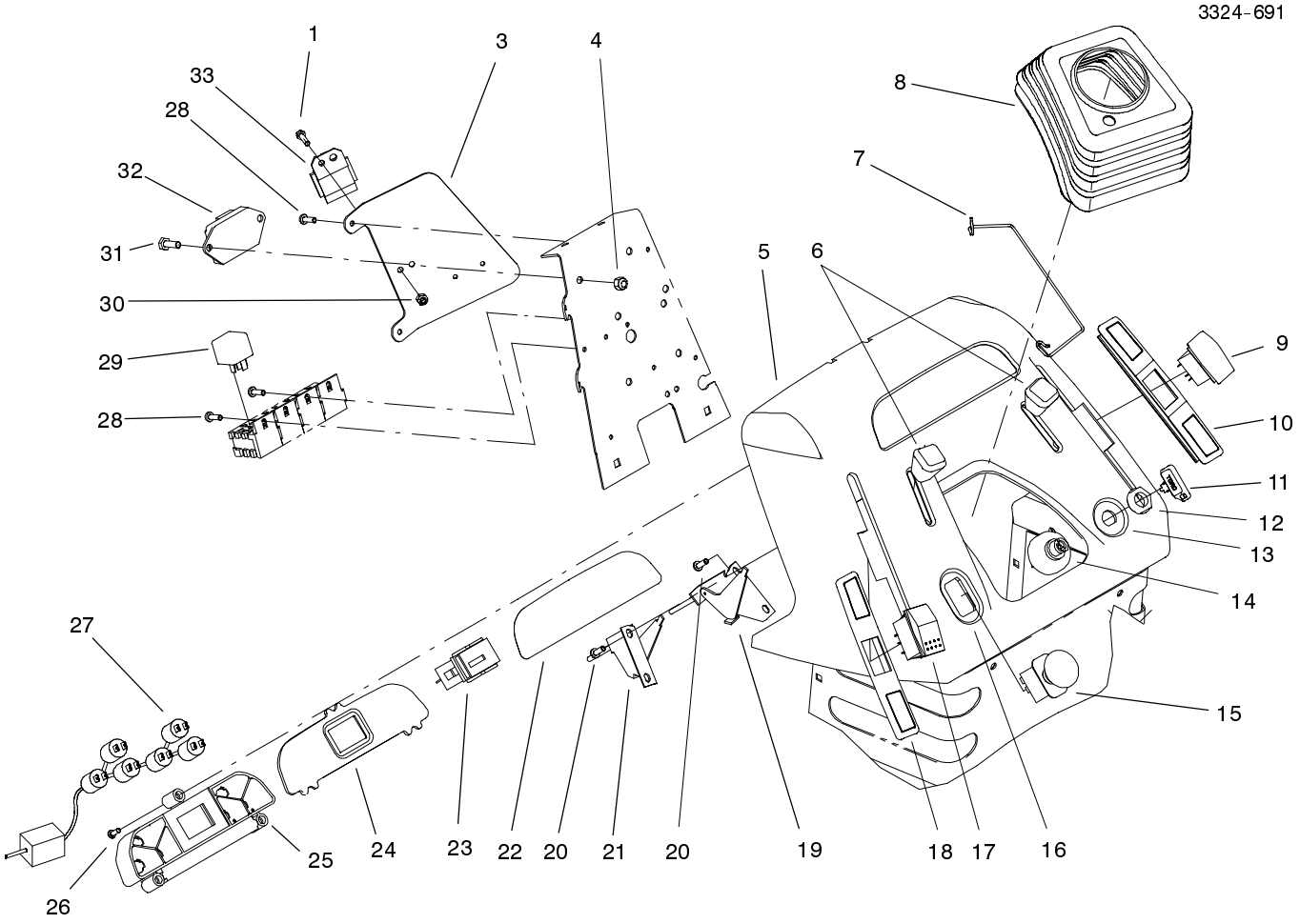


Sheet No.:22

Power Lift Assembly

Ref. No.	Part No.	Qty.	Description
1	104-0812-03	1	Bracket-Battery
2	32144-14	4	Screw-HWH
3	3230-2	5	Screw-CARR
4	5618	2	E-Ring
5	93-0523-03	1	Bracket-Pivot, Linkage
7	106269	1	Bearing-Flange
8	104-0811	1	Actuator
9	3256-5	2	Washer-Flat
10	104-0843	2	Spacer
11	104-0842	1	Pin-Clevis
12	104-0817-03	1	Lift Arm ASM
13	94-3553	1	End Cap
14	94-4927	1	Arm - HOC
15	92-6869	1	Bushing
16	94-4928	1	Bracket - Lift Arm
17	32121-25	1	Pin-Roll
18	32121-103	1	Pin-Spring
19	104-0823	1	Pin-Clevis
20	104-0815-03	1	Actuator Bracket ASM
21	3296-29	5	Nut-Lock
22	104-5064	1	Washer-Flat

Ref. No.	Part No.	Qty.	Description

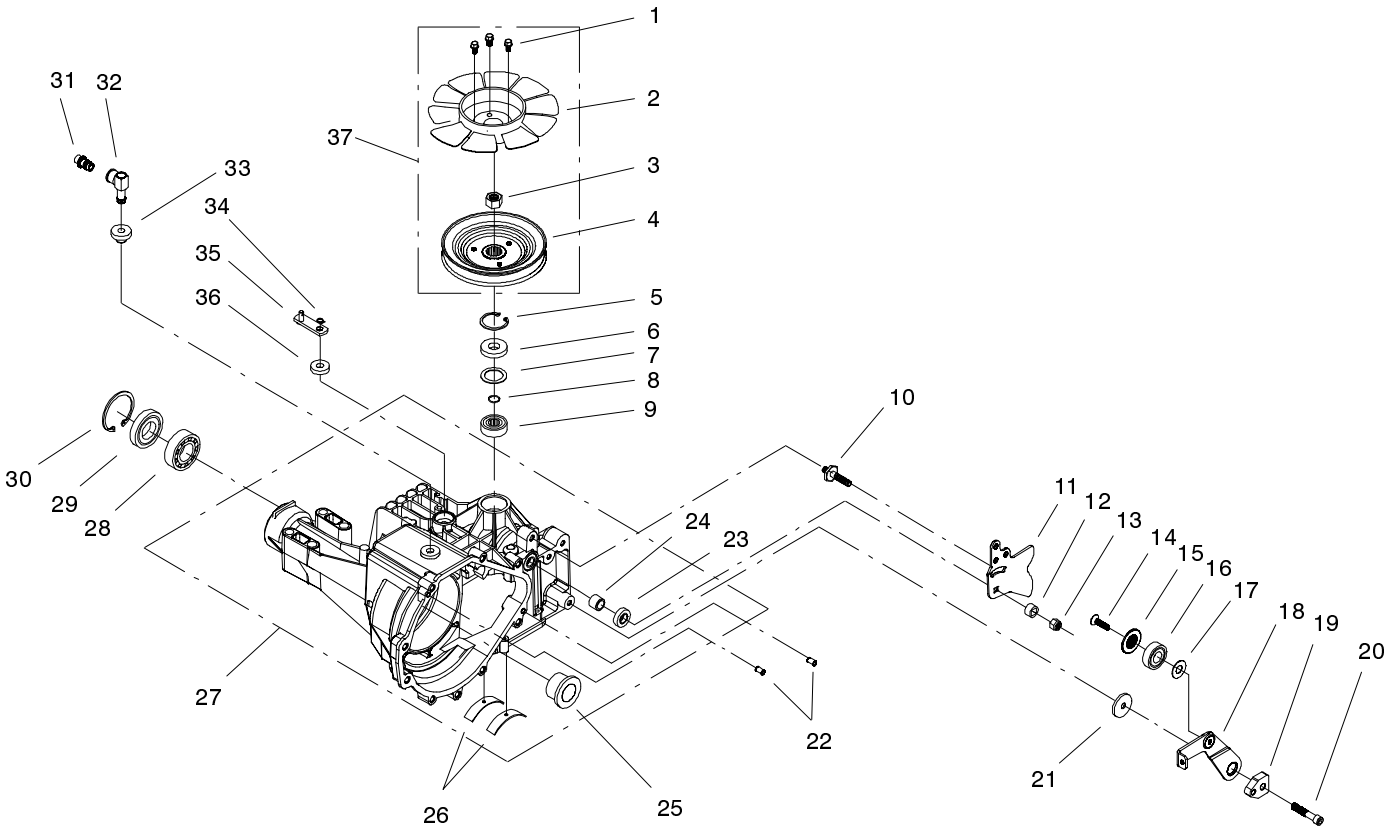


Sheet No.:23

Dash Assembly

Ref. No.	Part No.	Qty.	Description
1	32105-12	2	Screw
3	104-0848-03	1	Panel-Support, Aux
4	3296-42	2	Nut-Lock, NI
5	94-1894	1	Dash
6	66-0120	2	Knob
7	94-2966	1	Clip - Boot
8	92-6680	1	Boot-Steering
9	93-0527	1	Switch - Cruise
10	93-0533	1	Cover - RH Slot (only on: 72116)
10	93-0516	1	Cover - RH Slot (only on: 72108)
11	62-7770	1	Key-Ignition
12	700919	1	Nut
13	93-7255	1	Decal - Dash (only on: 72116)
13	92-6721	1	Decal - Throttle, Ignition (only on: 72108)
14	92-6785	1	Switch - Ignition
15	93-9998	1	Switch - PTO
16	93-7256	1	Decal - Dash PTO/Choke (only on: 72116)
16	92-6720	1	Decal - PTO/Choke (only on: 72108)

Ref. No.	Part No.	Qty.	Description
17	94-1742	1	Switch
18	94-3513	1	Cover - Lift (only on: 72116)
18	94-1710	1	Cover-Lift (only on: 72108)
19	92-6784	1	Control-Throttle Twin
20	32144-32	4	Screw
21	92-6783	1	Control - Choke Twin
22	99-8035	1	Decal - Dash Lens
23	94-4208	1	Hourmeter
24	92-6705	1	Lens - Dash
25	94-1714	1	Housing - Light
26	94-6961	3	Screw
27	99-8072	1	Harness-6 Lamp
28	32144-8	4	Screw-HH
29	98-7249	4	Relay-Speedometer
30	3296-2	2	Nut-Lock
31	321-4	2	Screw-HH
32	99-3701	1	Module-Clutch
33	99-1933	1	Module-low Voltage

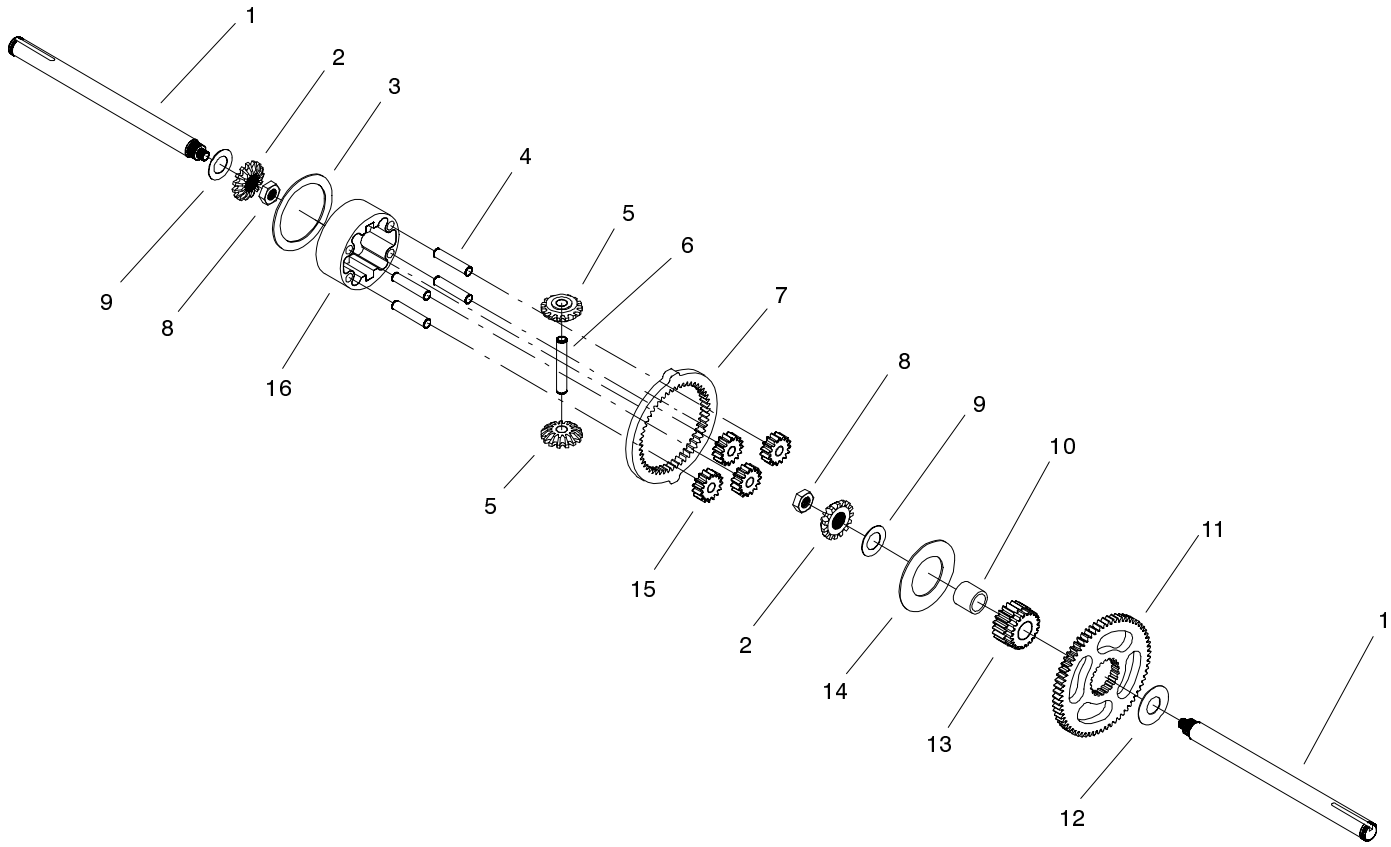


Sheet No.:3

Housing and Fan Assembly

Ref. No.	Part No.	Qty.	Description
1	104-2164	3	Screw
2	104-2162	1	Fan
3	104-2168	1	Nut-Hex
4	104-2161	1	Pulley
5	94-1903	1	Ring - Retaining
6	92-6543	1	Seal - Lip
7	104-2104	1	Spacer
8	94-1902	1	Ring - Wire Retaining
9	94-1904	1	Bearing - Shaft Ball
10	104-2116	1	Stud
11	100-6093	1	Arm-Control
12	104-2163	1	Spacer, Trunnion
13	104-2159	1	Nut-Hex Lock
14	104-2158	1	Screw-Countersunk
15	104-2157	1	Spacer-Locating
16	104-2156	1	Bearing
17	94-1933	1	Washer
18	104-2114	1	Arm-Return
19	104-2119	1	Puck-Adjusting
20	104-2155	1	Screw
21	104-2154	1	Washer
22	104-2170	2	Pin
23	92-6544	1	Seal - Lip
24	104-2113	1	Trunnion Bushing
25	104-2139	2	Bearing-Flange
26	94-1905	2	Bearing - Cradle

Ref. No.	Part No.	Qty.	Description
27	104-2101	1	Main Housing ASM
28	104-2143	2	Bearing-Ball
29	104-2144	2	Seal
30	104-2169	2	Ring-Retaining
31	104-2167	1	Cap ASM-Vent
32	104-2166	1	Fitting
33	104-2165	1	Bushing, Rubber
34	936109	1	Ring - Retaining
35	104-2117	1	Arm-Bypass
36	92-6545	1	Seal - Lip
37	104-2190	1	Kit-Fan/Pulley

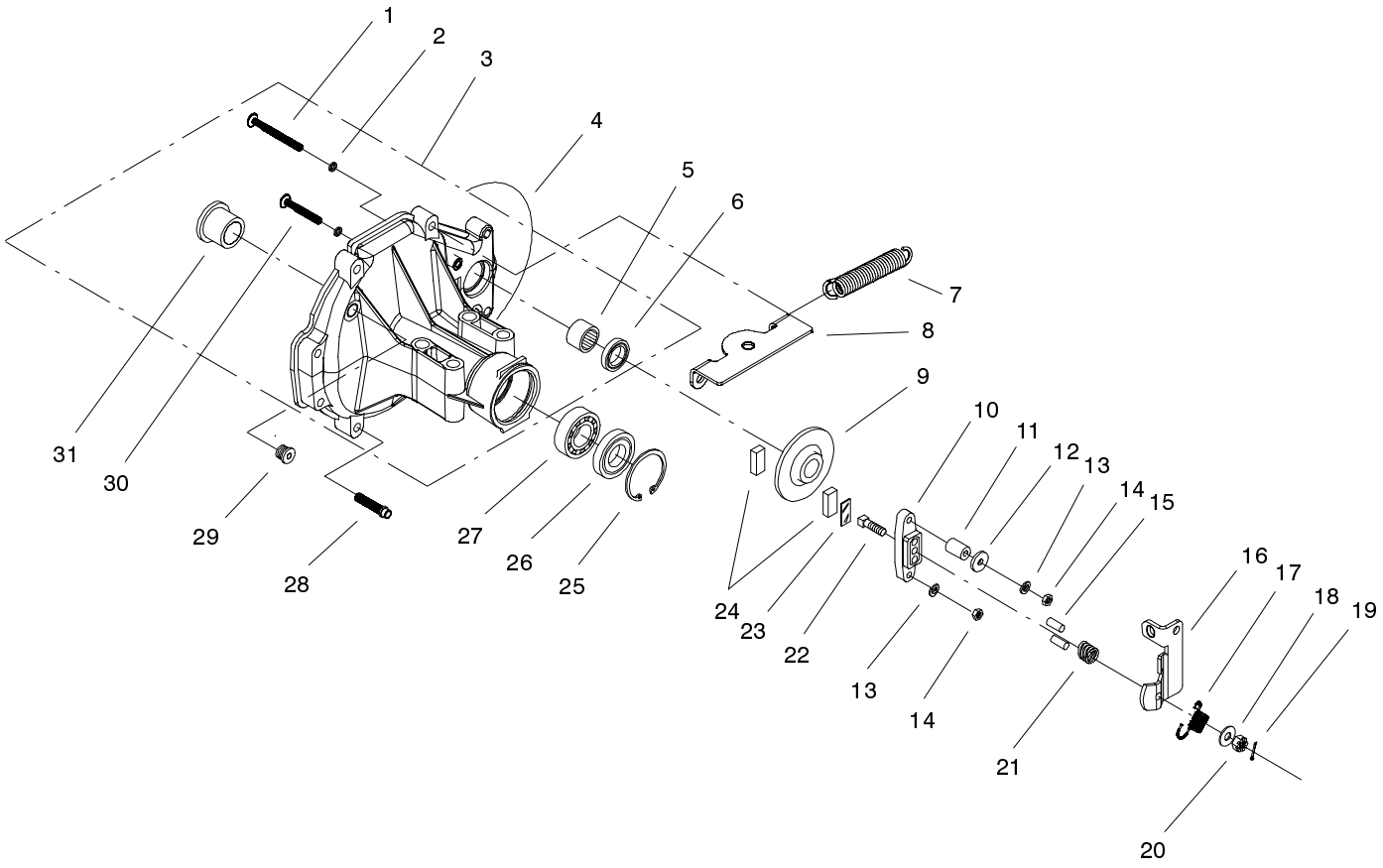


Sheet No.:4

Differential Gear Assembly

Ref. No.	Part No.	Qty.	Description
1	104-2145	2	Shaft, Axle
2	104-2135	2	Gear-Miter
3	104-2138	1	Plate-Thrust
4	104-2128	4	Pin, Carrier
5	104-2136	2	Gear-Miter
6	104-2137	1	Shaft
7	104-2133	1	Gear-Ring, 51t
8	104-2142	2	Nut-HJ
9	104-2140	2	Washer
10	104-2160	1	Bearing-Sleeve
11	104-2130	1	Gear-Spur, 67t
12	104-2141	1	Washer
13	104-2131	1	Gear-Sun, 21t
14	104-2132	1	Plate-Thrust, Planet
15	104-2129	4	Gear-Planet, 15t
16	104-2134	1	Carrier-Planetary

Ref. No.	Part No.	Qty.	Description

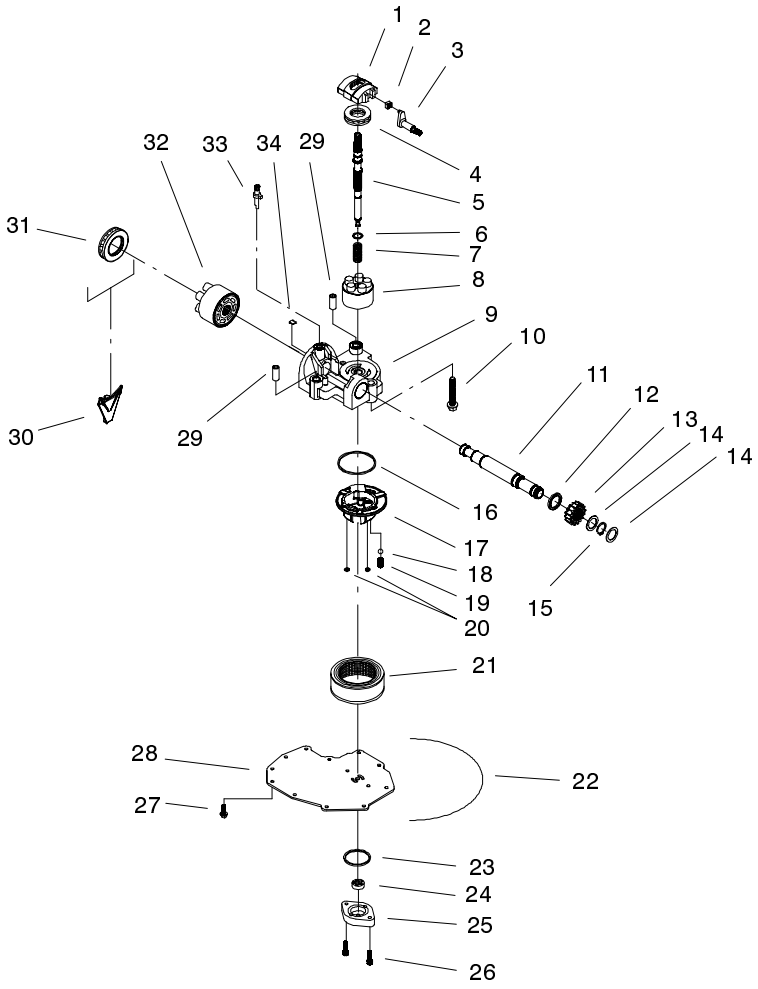


Sheet No.:5

Brake Assembly

Ref. No.	Part No.	Qty.	Description
1	104-2182	1	Bolt
2	104-2191	4	O-Ring
3	104-2102	1	RH Housing ASM
4	104-2147	1	Sealant
5	104-2149	1	Bearing-Needle
6	104-2152	1	Seal-Lip
7	104-2118	1	Spring-Return
8	100-1349	1	Bracket-Bell Crank
9	104-2153	1	Disk-Brake
10	104-2173	1	Yoke-Brake
11	104-2180	1	Spacer
12	104-2183	1	Washer
13	104-2177	2	Washer-Lock
14	104-2178	2	Nut
15	104-2176	2	Pin-Brake
16	104-0841	1	Arm-Brake
17	104-2184	1	Spring-Brake Arm
18	104-2146	1	Washer
19	104-2179	1	Pin-Cotter
20	93-3807	1	Nut - Castle
21	104-2188	1	Spring-Brake, Anti Drag
22	104-2174	1	Bolt-SQH
23	104-2181	1	Puck-Plate
24	104-2171	2	Puck-Brake
25	104-2169	2	Ring-Retaining

Ref. No.	Part No.	Qty.	Description
26	104-2144	2	Seal
27	104-2143	2	Bearing-Ball
28	104-2148	9	Screw-TTH
29	104-2189	1	Plug, Straight Thread
30	104-2172	1	Bolt
31	104-2139	2	Bearing-Flange

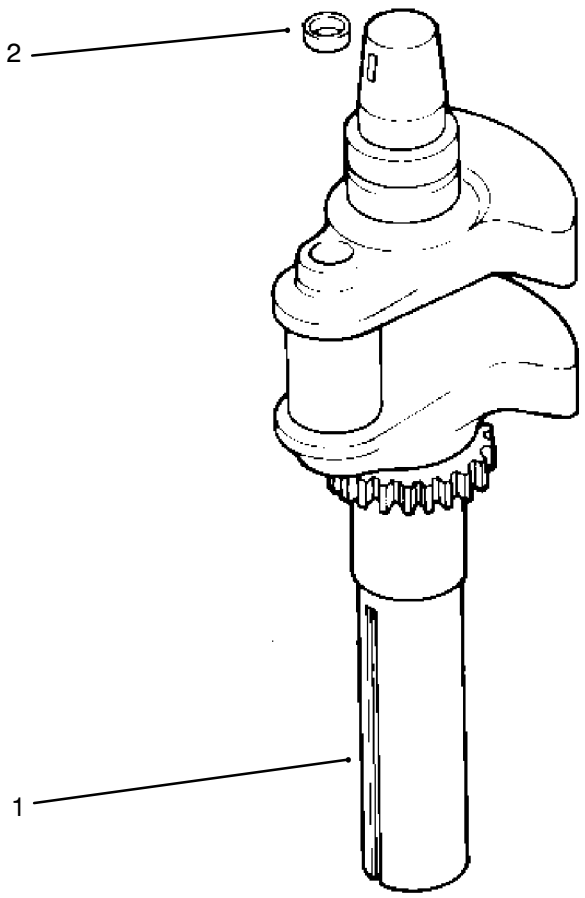


Sheet No.:6

Cylinder Block Assembly

Ref. No.	Part No.	Qty.	Description
1	94-1907	1	Swashplate - Variable
2	94-1910	1	Guide - Slot
3	104-2112	1	Trunnion ASM
4	94-6922	1	Bearing - Thrust
5	104-2105	1	Shaft-Input
6	94-1937	1	Washer - Block Thrust
7	94-1936	1	Spring - Block
8	104-2106	1	Cylinder Block ASM
9	104-2103	1	Kit, Center Section
10	94-6926	3	Bolt
11	104-2107	1	Shaft-Output
12	104-2109	1	Spacer
13	104-2110	1	Gear-Pinion, 16t
14	104-2150	2	Washer
15	104-2151	1	Ring-Retaining
16	104-2185	1	O-Ring
17	104-2156	1	Bearing
18	104-2187	1	Ball, 7/16
19	104-2186	1	Spring, Relief
20	104-2191	4	O-Ring
21	104-2125	1	Filter
22	104-2147	1	Sealant
23	104-2123	1	O-Ring
24	104-2122	1	Gerotor ASM
25	104-2124	1	Gerotor Cover
26	104-2111	2	Capscrew

Ref. No.	Part No.	Qty.	Description
27	104-2120	11	Screw
28	104-2121	1	Cover-Lower
29	94-1927	2	Pin
30	104-2127	1	Retainer-Motor Bearing
31	94-6923	1	Bearing - Thrust
32	94-1913	1	Cylinder Block ASM
33	94-1914	1	Actuator - Bypass
34	94-6925	1	Plate - Bypass

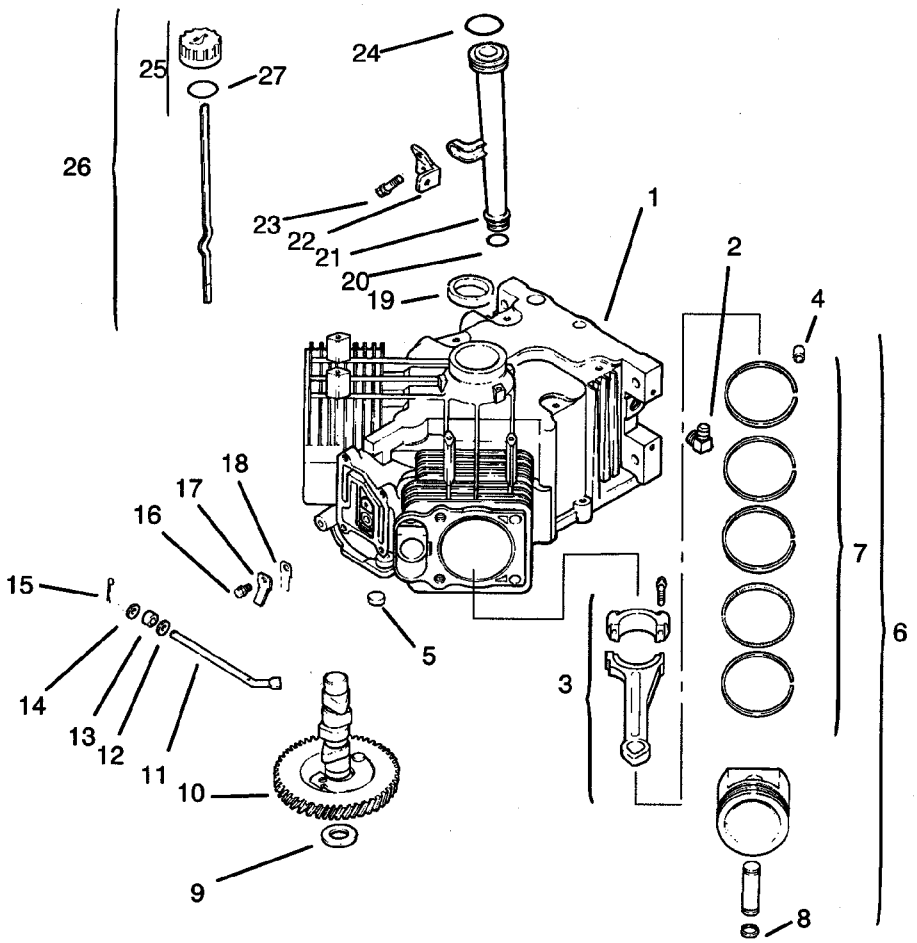


Crankshaft – Kohler CV20S – PS65531 and PS65532

Ref. No.	Part No.	Qty.	Description
1	24 014 42	1	Crankshaft
2	52 139 09	1	Plug-Cup

Ref. No.	Part No.	Qty.	Description

Obtain parts from Kohler

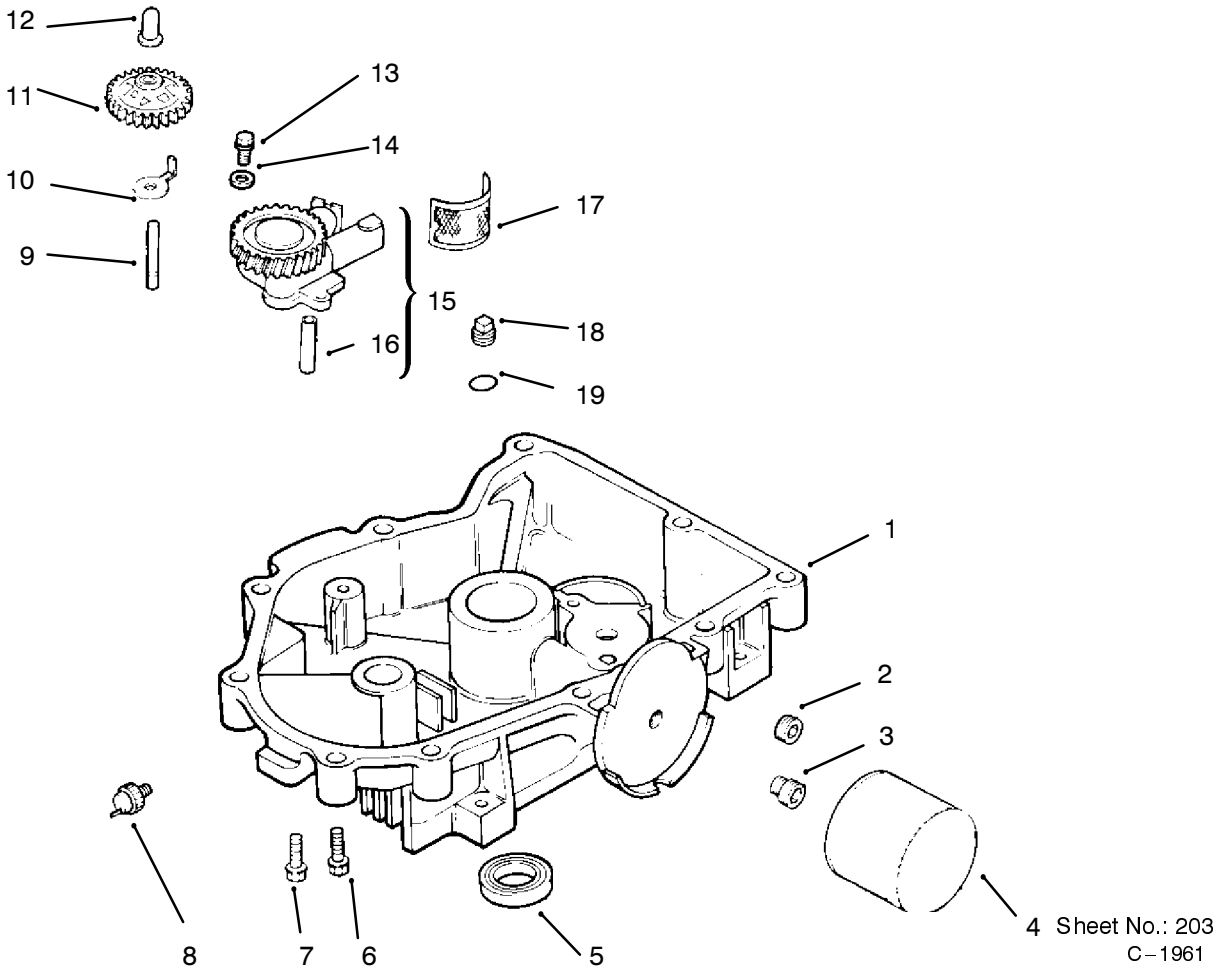


Sheet No.: 202
C-1960

Crankcase-Kohler CV20S-PS65531 and PS65532

Ref. No.	Part No.	Qty.	Description
1	24 522 09	1	Short Block
2	25 155 02	1	Connector-90 DEG
3	24 067 01	2	Connecting Rod STD
3	24 067 02	2	Connecting Rod .25
†4	12 380 03	6	Dowel-Locating
5	52 139 09	1	Plug-Cup
6	24 874 01	2	Piston ASM STD INC 4/7/8
6	24 874 02	2	Piston ASM .25 INC 4/7/8
6	24 874 03	2	Piston ASM .50 INC 4/7/8
†7	24 108 01	2	Ring Set STD INC 4/8
7	24 108 02	2	Ring Set .25 INC 4/8
7	24 108 03	2	Ring Set .50 INC 4/8
†8	24 018 01	4	Retainer-Piston Pin
9	12 422 07	1	Shim-Camshaft A/R
9	12 422 08	1	Shim-Camshaft A/R
9	12 422 09	1	Shim-Camshaft A/R
9	12 422 10	1	Shim-Camshaft A/R
9	12 422 11	1	Shim-Camshaft A/R
9	12 422 12	1	Shim-Camshaft A/R
9	12 422 13	1	Shim-Camshaft A/R
10	24 012 05	1	Camshaft
11	24 144 01	1	Shaft-Governor Cross
12	X-25-63	1	Washer-Flat
13	12 032 01	1	Seal-Governor Shaft
14	X-25-102	1	Washer-Flat
15	12 380 04	1	Pin-Governor Hitch
16	M-0545010	2	Screw M5x0.8x10
17	24 018 04	2	Retainer-Reed
18	24 402 01	2	Beed-Breather
19	24 032 01	1	Seal-Oil
20	12 153 01	1	O Ring-Lower Fill Tube
21	12 123 04	1	Tube-Oil Fill
22	24 126 19	1	Bracket-Oil Fill Tube
23	M-0549016	1	Screw M5x0.8x16
24	12 153 02	1	O Ring-Upper Fill Tube
25	24 038 04	1	Dipstick INC 26-27
†26	25 755 13	1	Kit-Oil Cap INC 3
†27	12 153 03	1	O Ring-Fill Cap
*	24 755 03	1	Gasket Set

† Included in a service kit or in an assembly
* Not illustrated
Obtain parts from Kohler



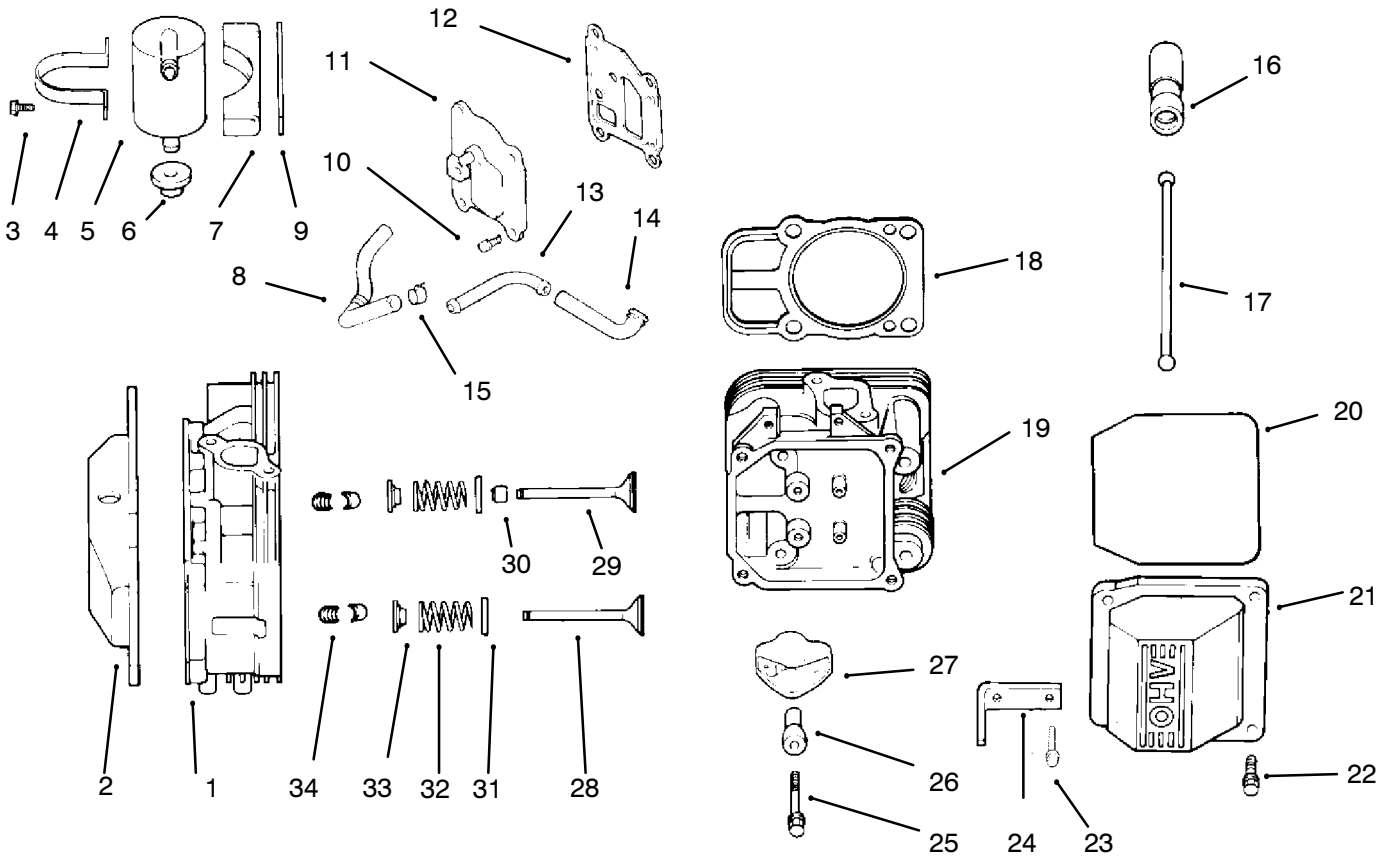
Sheet No.: 203
C-1961

Oil Pan / Lubrication - Kohler CV20S - PS65531 & PS65532

Ref. No.	Part No.	Qty.	Description
1	24 199 01	1	Oil Pan
2	X-75-32	1	Plug-HS 3/8 NPTF
3	24 136 01	1	Nipple-Oil Filter
4	12 050 01	1	Filter-Oil
5	52 032 08	1	Seal-Oil
6	24 086 17	1	Screw M8x1.25x45
7	24 086 16	9	Screw M8x1.25x45
8	52 099 06	1	Switch-Oil Pressure
9	12 144 02	1	Shaft-Governor Gear
10	52 448 02	1	Tab-Locking
11	24 043 11	1	Governor Gear ASM
12	12 380 01	1	Pin-Governor Regulating
13	M-0645025	2	Screw-Valve Cover
14	Sm-0631005	2	Washer-Governor
15	24 393 05	1	Oil Pump ASM INC 16
†16	24 123 05	1	Tube-Oil Pickup
17	12 162 02	1	Screen-Oil Pickup
18	X-75-10	1	Plug-SH 3/8 NPTF
19	24 153 08	1	O Ring
*	25 113 05	1	Decal-Oil Sentry

Ref. No.	Part No.	Qty.	Description

† Included in a service kit or in an assembly
* Not illustrated
Obtain parts from Kohler



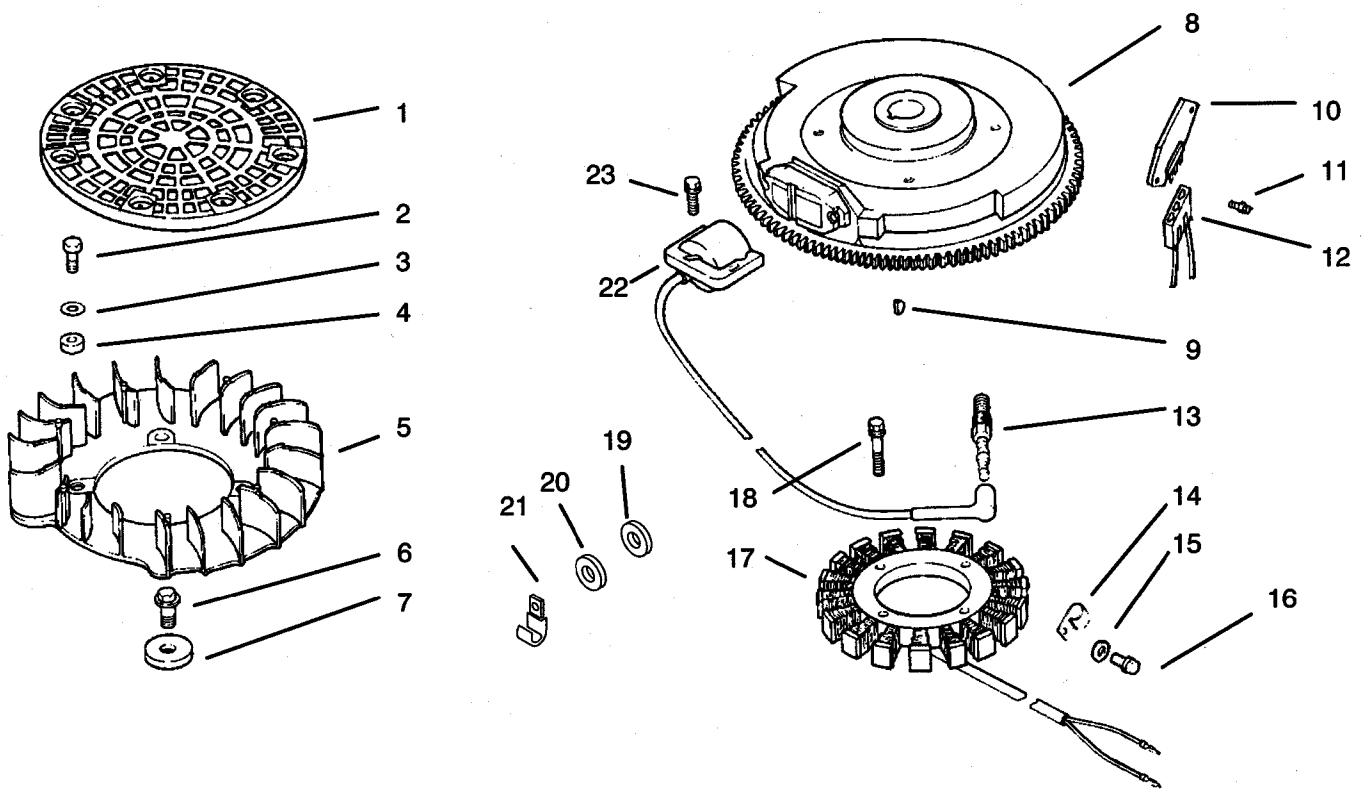
Sheet No.: 204

Head/Valve/Breather – Kohler CV20S – PS65531 & PS65532

Ref. No.	Part No.	Qty.	Description
1	24 318 11	1	Head ASM-#1 Cylinder
2	24 755 76	1	Kit-Valve Incl 6 20-22
3	M-0545016	2	Screw M5x0.8x16
4	24 445 02	1	Strap-Breather
5	24 755 57	1	Kit-Breather Incl 3-9
6	25 313 02	1	Grommet-Rubber
7	24 126 44	1	Bracket-Breather Sep
8	24 326 13	1	Hose-Breather
9	24 112 12	1	Spacer
10	M-0645020	4	Screw-HH M6x1.0x20
11	24 096 15	1	Cover-Breather
12	24 041 23	1	Gasket-Breather
13	24 294 06	1	Fitting
14	24 326 14	1	Hose-Breather
15	X-426-9	2	Clamp-Hose
16	12 351 01	4	Lifter-Valve
17	24 411 05	4	Rod-Push
18	24 041 08	2	Gasket-Cylinder Head
19	24 318 12	1	Head ASM-#2 Cylinder
20	24 153 12	1	O-Ring
21	24 755 74	1	Kit Valve Incl 20-22
22	24 086 32	4	Screw-Shoulder
23	12 086 16	8	Screw M10x1.5x91
24	24 445 01	1	Strap-Lifting

Ref. No.	Part No.	Qty.	Description
25	M-0640034	4	Screw M6x1.0x34
26	24 599 01	4	Pivot-Rocker Arm
27	25 186 01	4	Arm-Rocker
28	24 016 01	2	Valve-Exhaust
28	24 016 02	2	Valve-Exhaust (.25)
29	24 017 01	2	Valve-Intake
29	24 017 02	2	Valve-Intake (.25)
30	24 032 05	2	Seal-Valve Stem
31	235011	4	Retainer-Spring
32	24 089 02	4	Spring-Valve
33	12 173 01	4	Cap-Valve Spring
34	12 755 03	4	Kit-Retainer
	24 033 03	1	Kit-Breather Incl 11-12
	24 755 66	1	Kit-Valve Incl 17 26-27

Obtain parts from Kohler



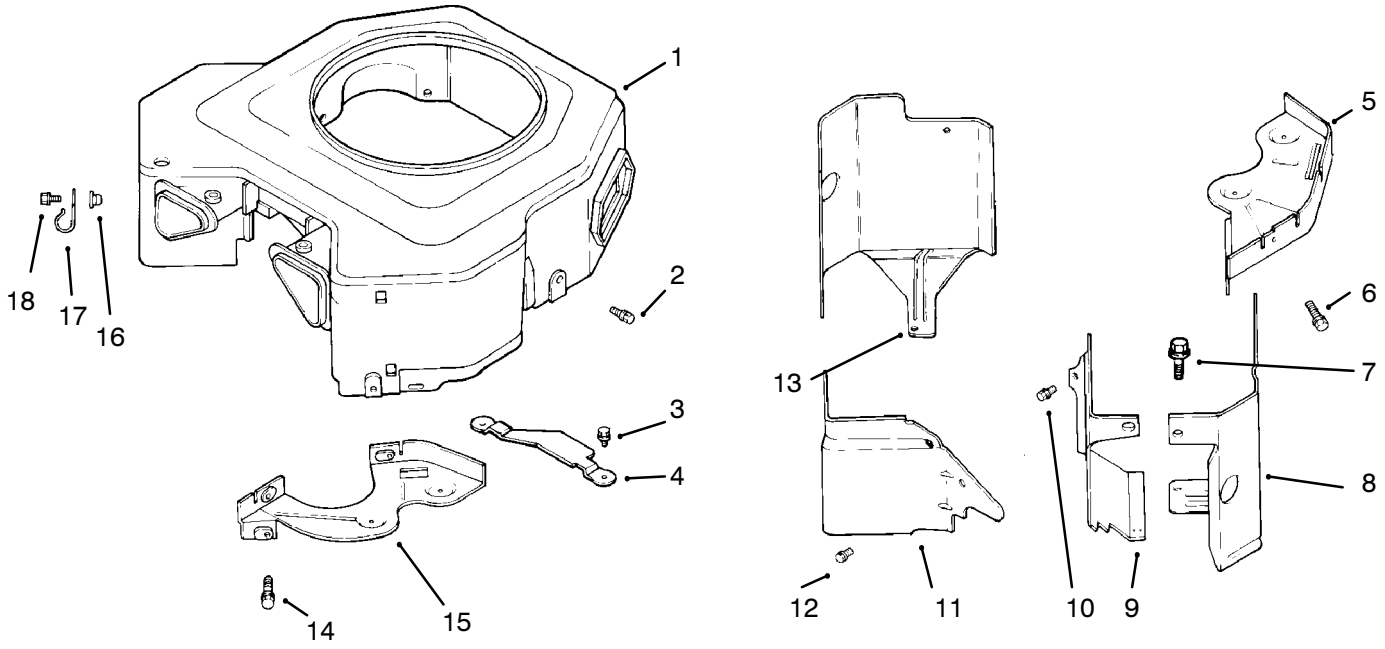
Sheet No.: 205
C-1963

Ignition / Electrical - Kohler CV20S - PS65531 and PS65532

Ref. No.	Part No.	Qty.	Description
1	24 162 17	1	Screen-Grass
2	M-0401025	4	Screw M4x0.7x24
3	X-25-92	4	Washer-Flat
4	24 112 04	1	Spacer-Fan
5	24 157 03	1	Fan
6	M-0639016	4	Screw M6x1.0x16
7	12 112 01	4	Spacer-Fan
8	24 025 04	1	Flywheel ASM
9	X-42-15	1	Key
10	25 403 03	1	Rectifier-Regulator
11	24 086 06	2	Screw-Phillips
12	236602	1	Connector-Regulator
13	12 132 02	2	Spark Plug
14	48 154 02	1	Clip-Stator Harness
15	12 468 03	1	Washer-Flywheel Screw
16	12 086 14	1	Screw-Flywheel Mounting
17	24 085 01	1	Stator-15 Amp
18	M-0548025	2	Screw M5x0.8x25
19	X-25-63	2	Washer-Flat
20	X-25-92	2	Washer-Flat
21	235173	1	Clip-Cable
22	24 584 01	1	Module-Ignition
23	M-0545020	4	Screw M5x0.8x20
*	24 113 18	1	Decal-Grass Screen

Ref. No.	Part No.	Qty.	Description
*	24 176 06	1	Harness-Wire
*	24 518 04	1	Lead-Green

* Not illustrated
Obtain parts from Kohler

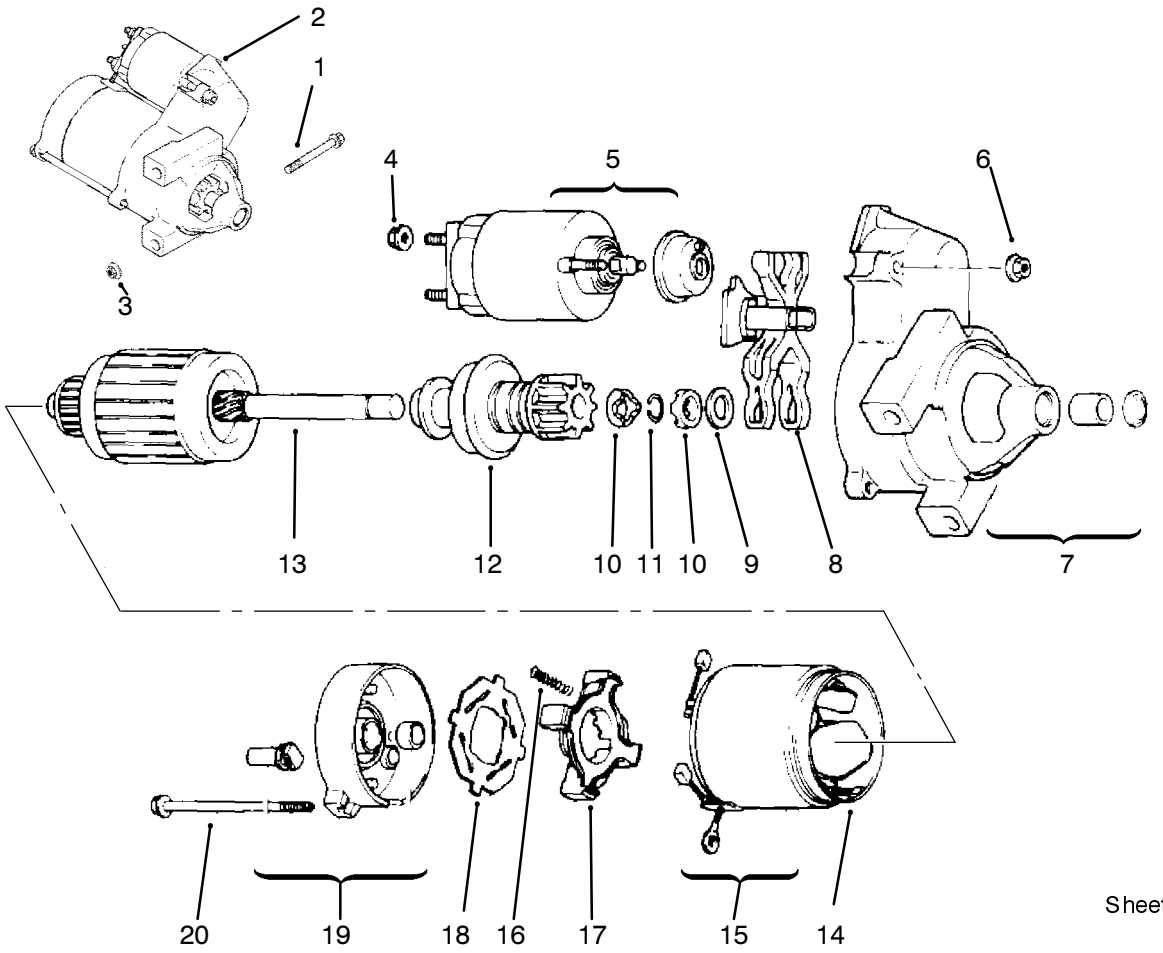


Sheet No.: 206
C-1964

Blower Housing & Baffles-Kohler CV20S-PS65531 & PS65532

Ref. No.	Part No.	Qty.	Description
1	24 027 20	1	Housing-Blower ASM
2	M-0549016	3	Screw M5x0.8x16
3	Sm-0645016	4	Screw M6x1.0x16
4	24 314 05	1	Guard-Flywheel
5	24 146 02	1	Plate-Backing #2 Side
6	M-0545020	2	Screw M5x0.8x20
7	M-0551016	1	Screw M5x0.8x14
8	24 063 20	1	Baffle-Cylinder #2 Side
9	24 063 15	1	Baffle-Valley #1 Side
10	M-0549010	2	Screw M5x0.8x10
11	24 063 14	1	Baffle-Valley #2 Side
12	M-0549016	2	Screw M5x0.8x16
13	24 063 06	1	Baffle-Cylinder #1 Side
14	M-0649016	2	Screw M6x1.0x16
15	24 146 14	1	Plate-Backing #1 Side
16	24 100 01	4	Nut-Plastic
17	47 154 01	1	Clip-Cable
18	24 086 12	1	Screw-Cable Clip
*	24 100 02	2	Nut INC W/Blower Hsng
*	24 113 10	1	Decal-Horsepower
*	244 113 01	1	Decal-Horsepower
*	25 139 16	1	Plug INC W/Blower Hsng

* Not illustrated
Obtain parts from kohler



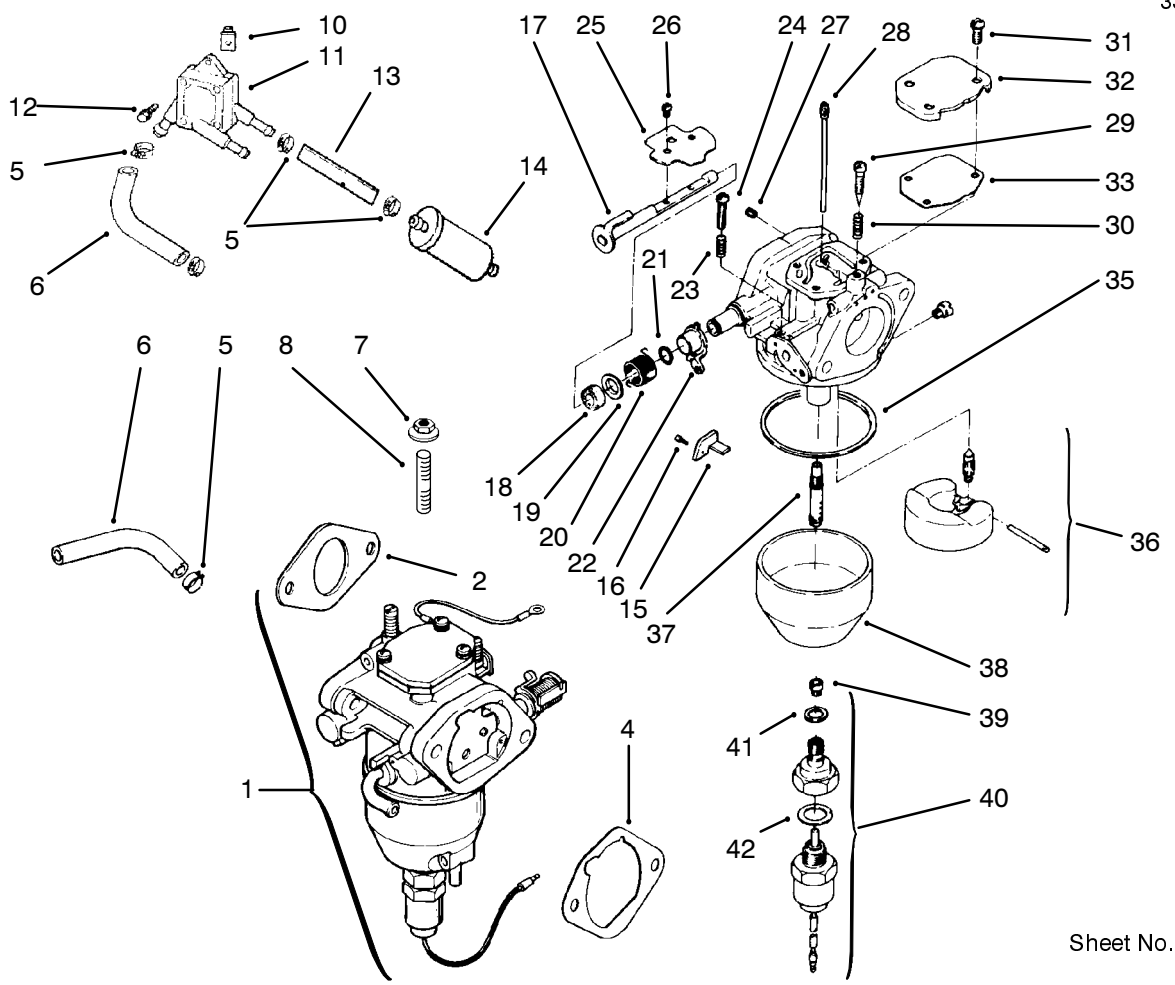
Sheet No.: 207
C-1965

Starting System-Kohler CV20S-PS65531 and PS65532

Ref. No.	Part No.	Qty.	Description
1	M-0839080	2	Screw M8x1.25x80
2	12 098 03	1	Starter INC 4-20
3	M-0841080	1	Nut M8x1.25
†4	52 100 09	1	Nut-Starter
†5	52 435 02	1	Solenoid
†6	52 100 10	2	Nut Starter
†7	12 081 02	1	Cap-Drive End
†8	12 090 10	1	Lever Starter Drive
†9	42 468 14	1	Washer-Thrust
†10	52 100 08	2	Nut-Stop Collar
†11	52 141 03	1	Ring-Retainer
†12	12 239 01	1	Drive-Pinion
†13	12 170 03	1	Armature-Starter
†14	12 471 01	1	Frame
†15	52 221 01	1	Kit-Brush INC 16
†16	52 089 09	4	Spring-Brush
†17	52 323 03	1	Holder-Brush
†18	52 168 01	1	Insulator
†19	12 301 01	1	Cap-Commutator End
†20	52 211 05	2	Bolt

Ref. No.	Part No.	Qty.	Description

† Included in a service kit or in an assembly
Obtain parts from Kohler



Sheet No.: 208

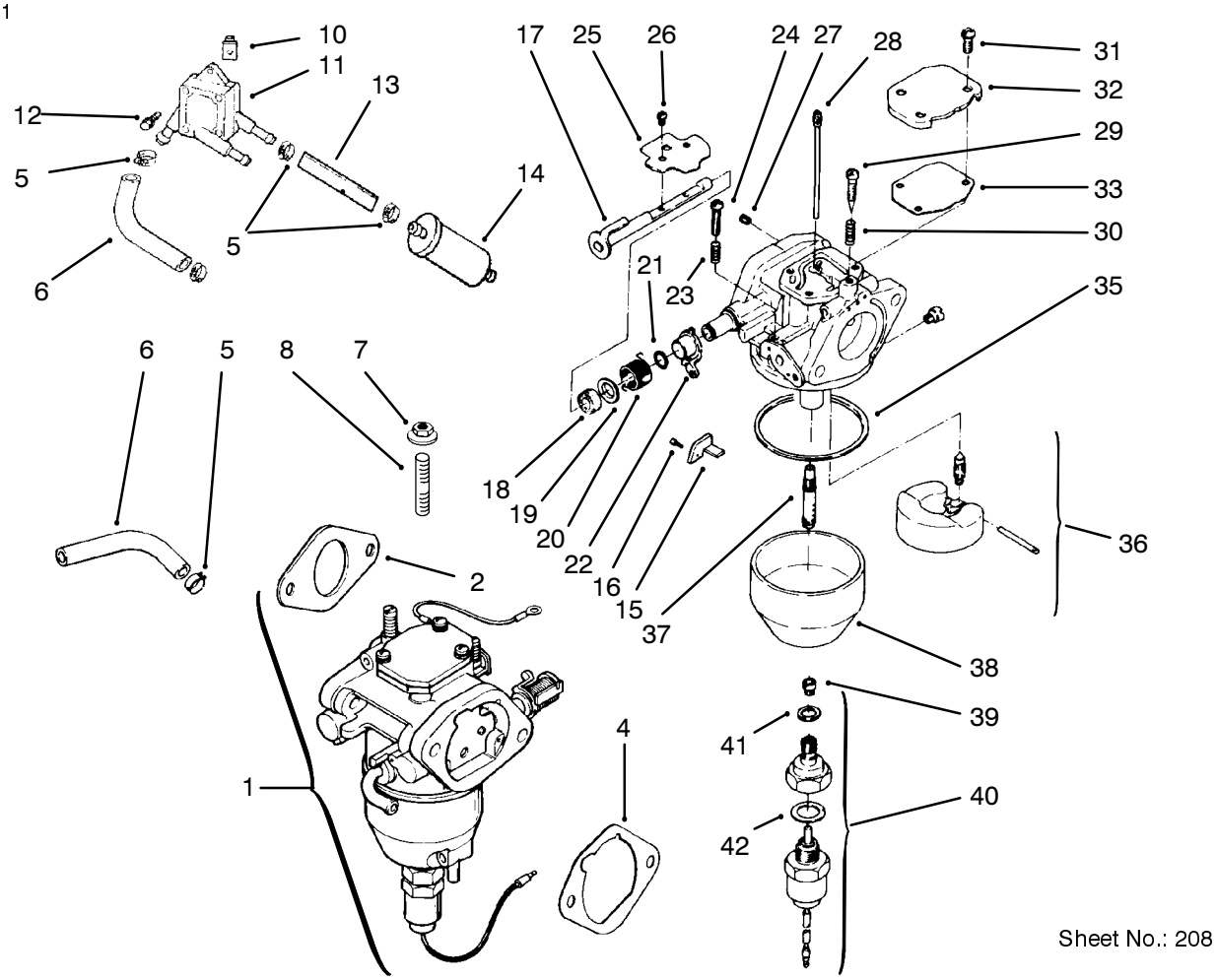
Fuel System – Kohler CV20S – PS65531 and PS65532

Ref. No.	Part No.	Qty.	Description
1	24 853 19	1	Kit-Carb INC 2/4/15-42
†2	24 041 15	1	Gasket-Carburetor
†4	24 041 14	1	Gasket-A/C Base
5	X-426-9	6	Clamp-Hose
6	24 353 03	2	Line-Fuel 10 1/2”
7	Sm-0641060	2	Nut M6x1.0
8	M-0629095	2	Stud M6x1.0x95
10	24 100 01	2	Nut-Plastic
11	24 393 04	1	Pump-Fuel
12	24 086 12	2	Screw-Cable Clip
13	25 353 15	1	Line-Fuel 3 1/2”
14	25 050 02	1	Filter-Fuel
†15	24 126 29	1	Bracket-Throttle Stop
†16	M-0259006	1	Screw M2.5x45x5.5
†17	24 144 15	1	Shaft-Choke
†18	24 468 05	1	Washer
†19	24 241 01	1	Collar-Choke
†20	24 089 22	1	Spring-Choke Return
†21	24 141 04	1	Ring-Choke Lever
†22	24 090 10	1	Lever-Choke
†23	24 089 24	1	Spring-Throttle Screw
†24	24 086 19	1	Screw-Throttle Adjust
†25	24 462 02	1	Valve-Choke
†26	24 086 20	4	Screw-Throttle Shaft
†27	24 337 27	1	Jet-Air Bleed

Ref. No.	Part No.	Qty.	Description
†28	24 337 11	1	Jet-Slow
†29	24 086 22	1	Screw-Idle Adjust
†30	24 089 23	1	Spring-Idle Adjust Screw
†31	24 086 21	3	Screw
†32	24 096 13	1	Cover-Passage
†33	24 041 18	1	Gasket-Passage Cover
†35	24 041 19	1	Gasket-Float Chamber
†36	24 757 05	1	Kit-Float Repair
†37	24 369 01	1	Nozzle-Main
†38	24 234 01	1	Chamber-Float
†39	24 337 20	1	Jet-Main
†40	24 755 15	1	Kit-Solenoid INC 41-42
†41	24 041 21	1	Gasket-Chamber Screw
†42	24 041 20	1	Gasket-Solenoid
*	24 041 15	1	Gasket-Carburetor
*	24 063 22	1	Baffle-Carburetor
*	24 755 25	1	Kit-Hi Alt 1500-3000 M
*	24 755 26	1	Kit-Hi Alt Over 3000 M

† Included in a service kit or in an assembly
* Not illustrated
Obtain parts from Kohler

3324-691

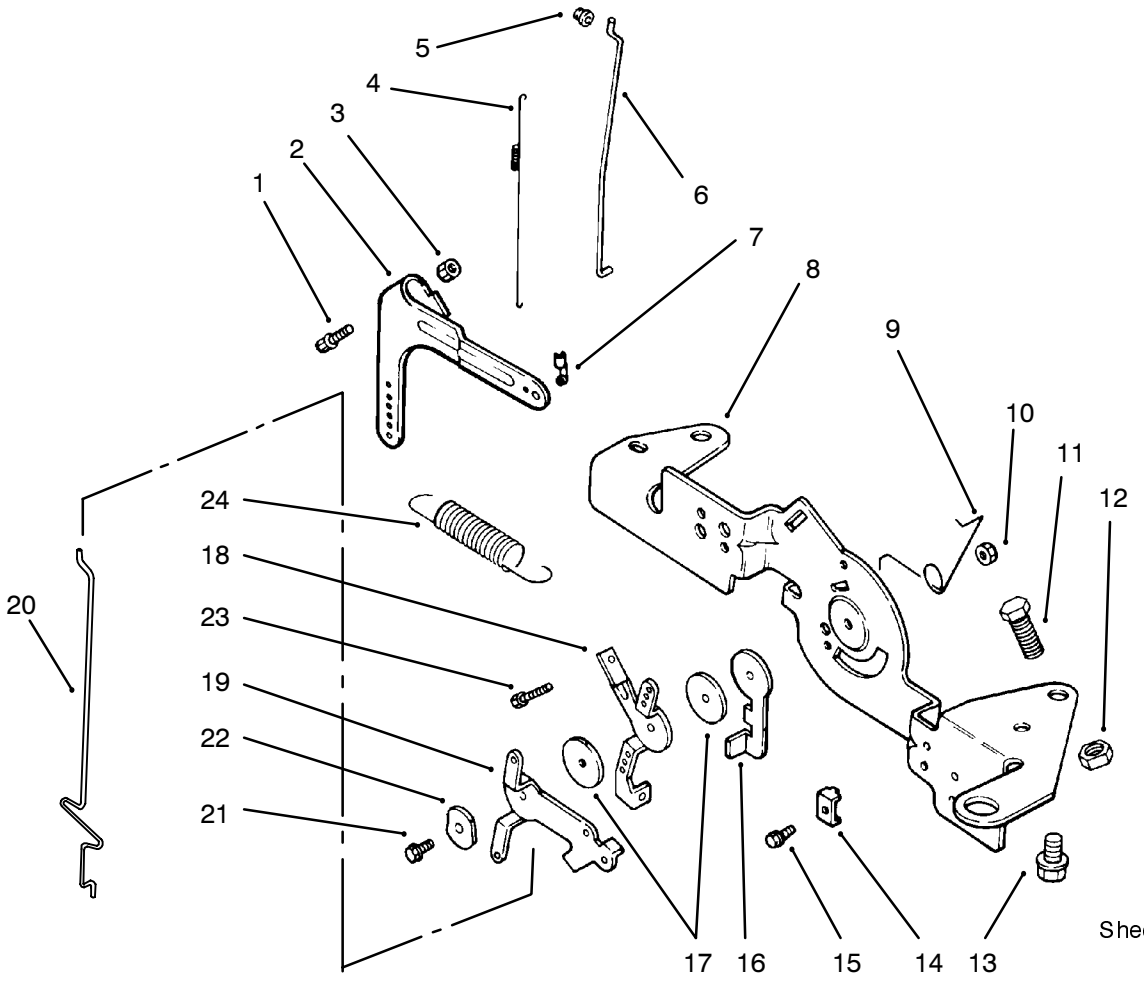


Fuel System – Kohler CV20S – PS65531 and PS65532

Ref. No.	Part No.	Qty.	Description
*	24 757 06	1	Kit-Carburetor Repair

Ref. No.	Part No.	Qty.	Description

† Included in a service kit or in an assembly
* Not illustrated
Obtain parts from Kohler



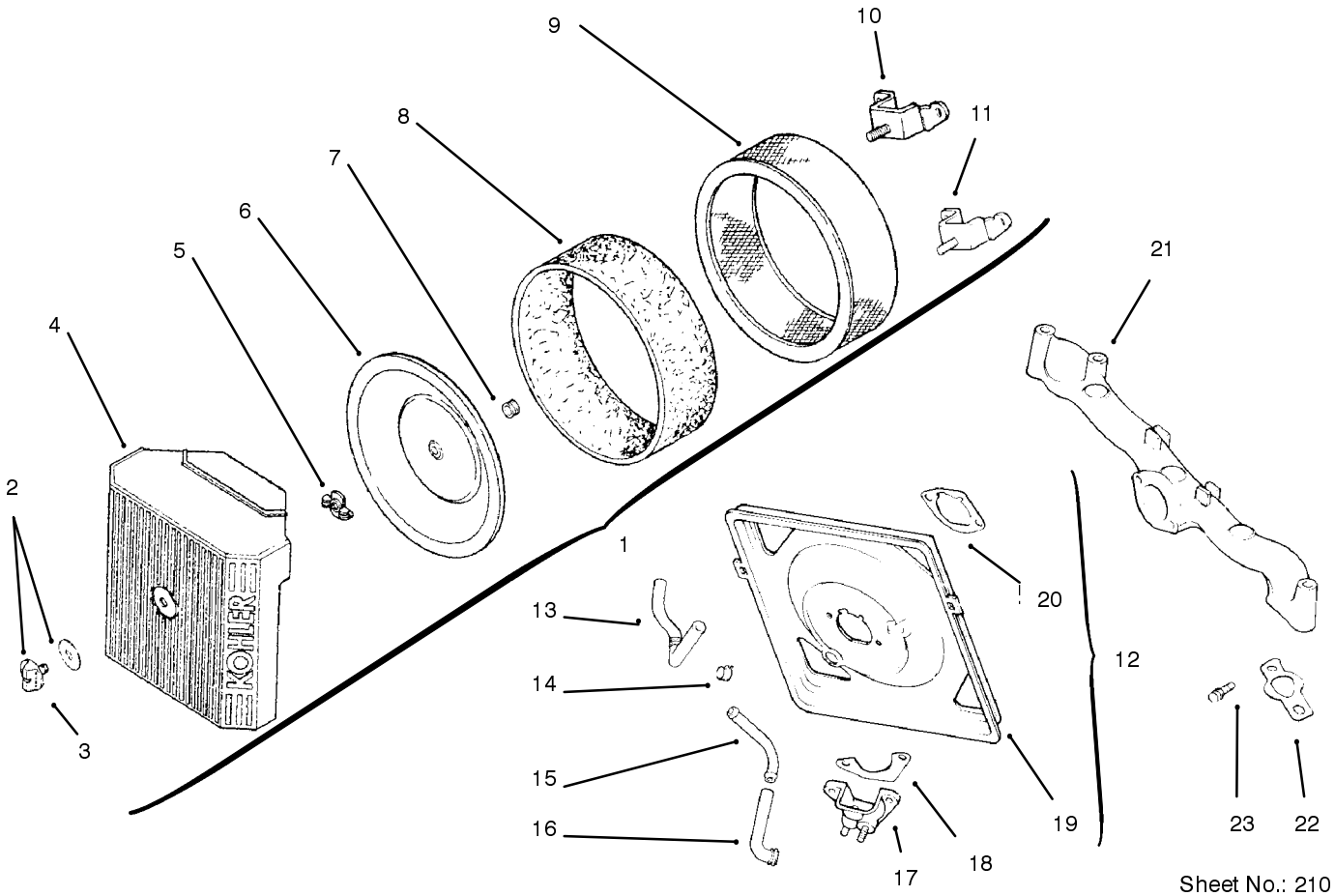
Sheet No.: 209
C–1967

Engine Controls–Kohler CV20S–PS65531 and PS65532

Ref. No.	Part No.	Qty.	Description
1	Sm-0642025	1	Screw M6x1.0x25
2	24 090 11	1	Lever-Governor
3	Sm-0641060	1	Nut M6x1.0
4	24 089 01	1	Spring-Linkage
5	25 158 08	1	Bushing-Linkage
6	24 079 04	1	Linkage-Throttle
7	25 158 11	1	Bushing-Linkage
8	24 126 13	1	Bracket-Control
9	24 089 03	1	Spring-Choke Return
10	M-0547o50	1	Nut M5x0.8
11	Sm-0545016	1	Screw M5x0.8x16
12	M-0446030	1	Nut-Hex M4x0.7
13	Sm-0645016	4	Screw M6x1.0x16
14	12 237 01	2	Clamp-Cable
15	Sm-0545016	2	Screw M5x0.8x16
16	24 090 07	1	Lever-Throttle Actuator
17	24 468 01	3	Washer
18	24 090 03	1	Lever-Throttle Control
19	24 090 05	1	Lever-Choke
20	24 079 05	1	Linkage-Choke
21	M-0545020	1	Screw M5x0.8x20
22	41 468 03	1	Washer-Wave
23	M-0401025	1	Screw M4x0.7x24
24	24 089 18	1	Spring-Governor

Ref. No.	Part No.	Qty.	Description

Obtain parts from Kohler



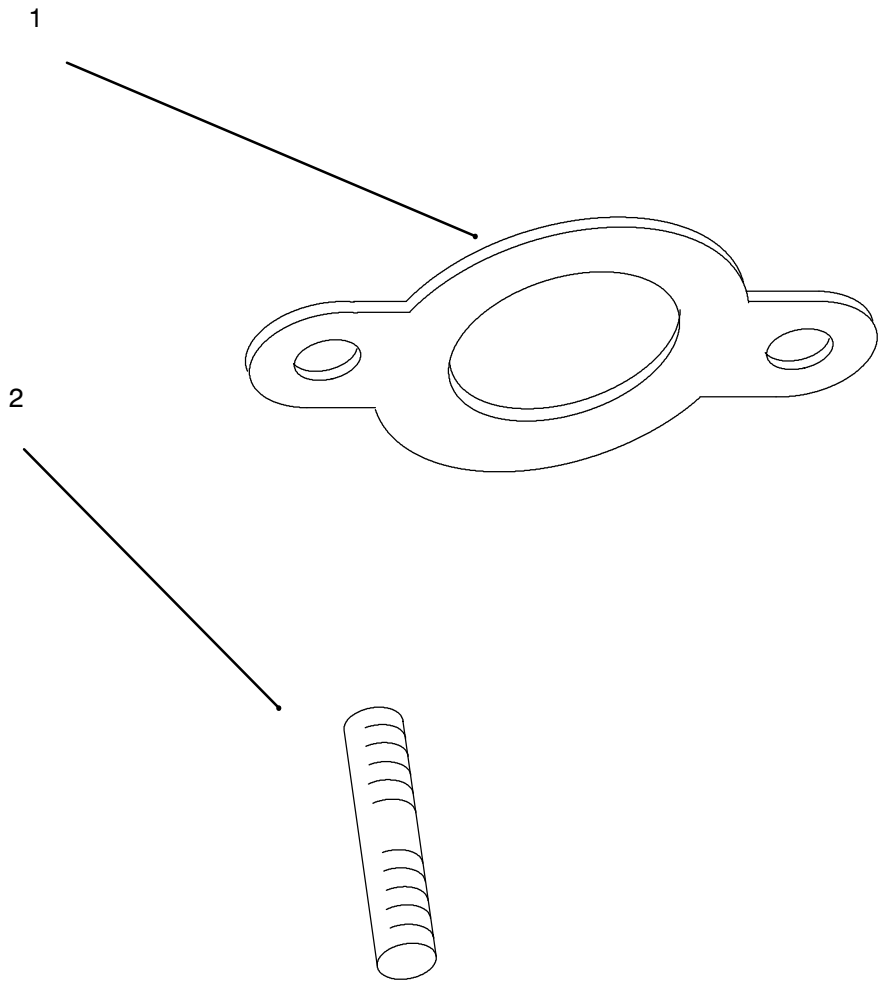
Sheet No.: 210

Air Intake / Filtration – Kohler CV20S – PS65531 & PS65532

Ref. No.	Part No.	Qty.	Description
1	24 743 05	1	Kit-Air Cleaner Cover
2	24 755 91	1	Kit-Knob W/Gasket
3	25 341 02	1	Knob-Cover
4	24 096 24	1	Cover-Air Cleaner
5	12 100 01	1	Nut-Wing
6	24 096 01	1	Cover-Inner Air Cleaner
7	24 032 03	1	Seal-Air Intake
8	24 083 02	1	Element-Precleaner
9	47 083 03	1	Element-Air Cleaner
10	24 126 21	1	Bracket-Air Cleaner Base
11	24 126 43	1	Bracket-Air Cleaner
12	24 755 86	1	Kit-Air Cleaner Base
13	24 326 13	1	Hose-Breather
14	X-426-9	2	Clamp-Hose
15	24 294 06	1	Fitting
16	24 326 14	1	Hose-Breather
17	24 109 06	1	Cup-Fuel Spitback
18	24 041 13	1	Gasket-Fuel Spitback Cup
19	24 094 14	1	Base-Air Cleaner
20	24 041 14	1	Gasket-A/C Base
21	24 164 06	1	Manifold-Intake
22	24 041 01	2	Gasket-Intake

Ref. No.	Part No.	Qty.	Description
			Manifold
23	M-0651055	4	Screw

Obtain parts from Kohler



Sheet No.: 211

C-1969

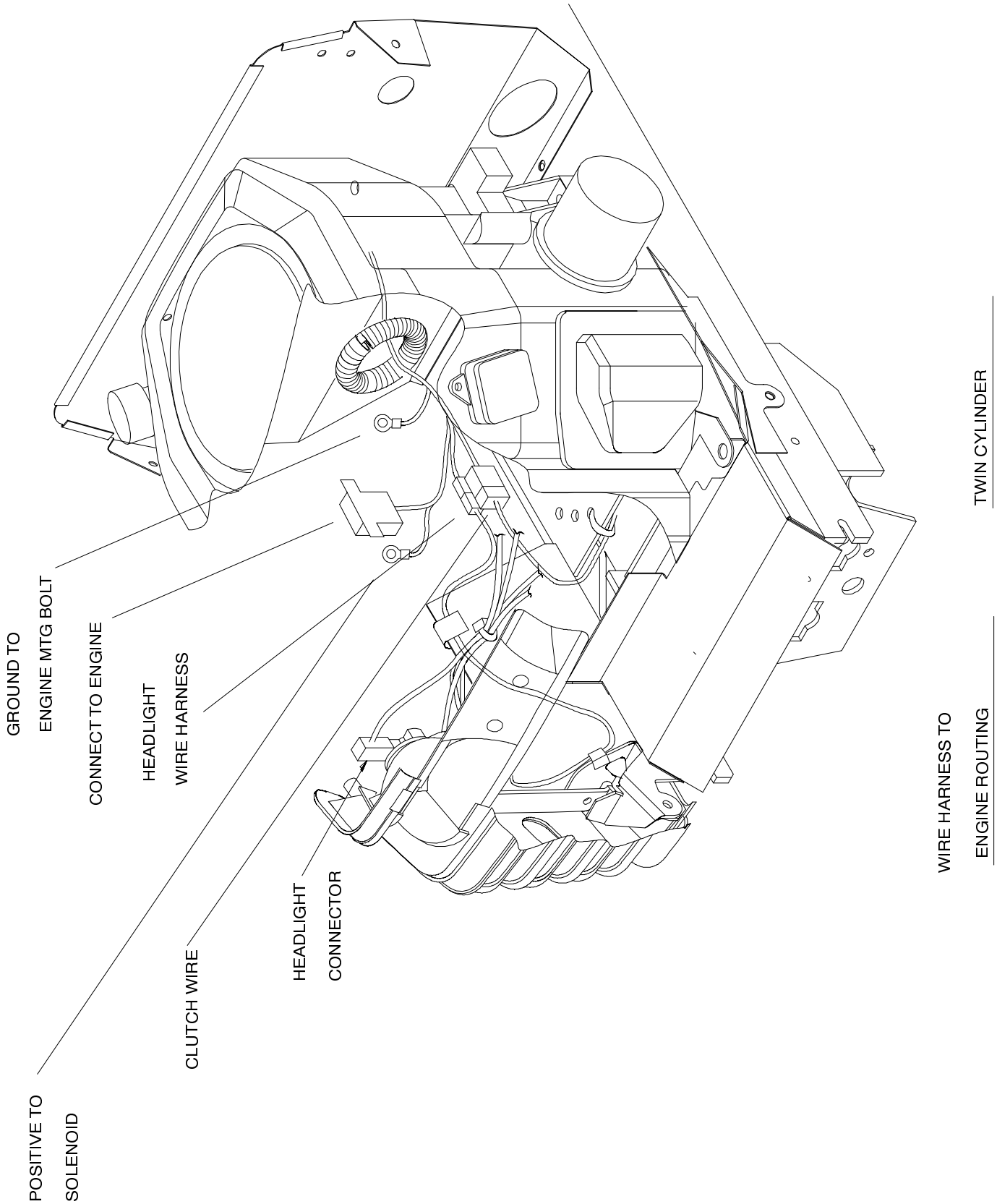
Exhaust - Kohler CV20S - PS65531 and PS65532

Ref. No.	Part No.	Qty.	Description
1	24 041 02	2	Gasket-Exhaust
2	M-0829033	4	Stud M8x1.25x20

Ref. No.	Part No.	Qty.	Description

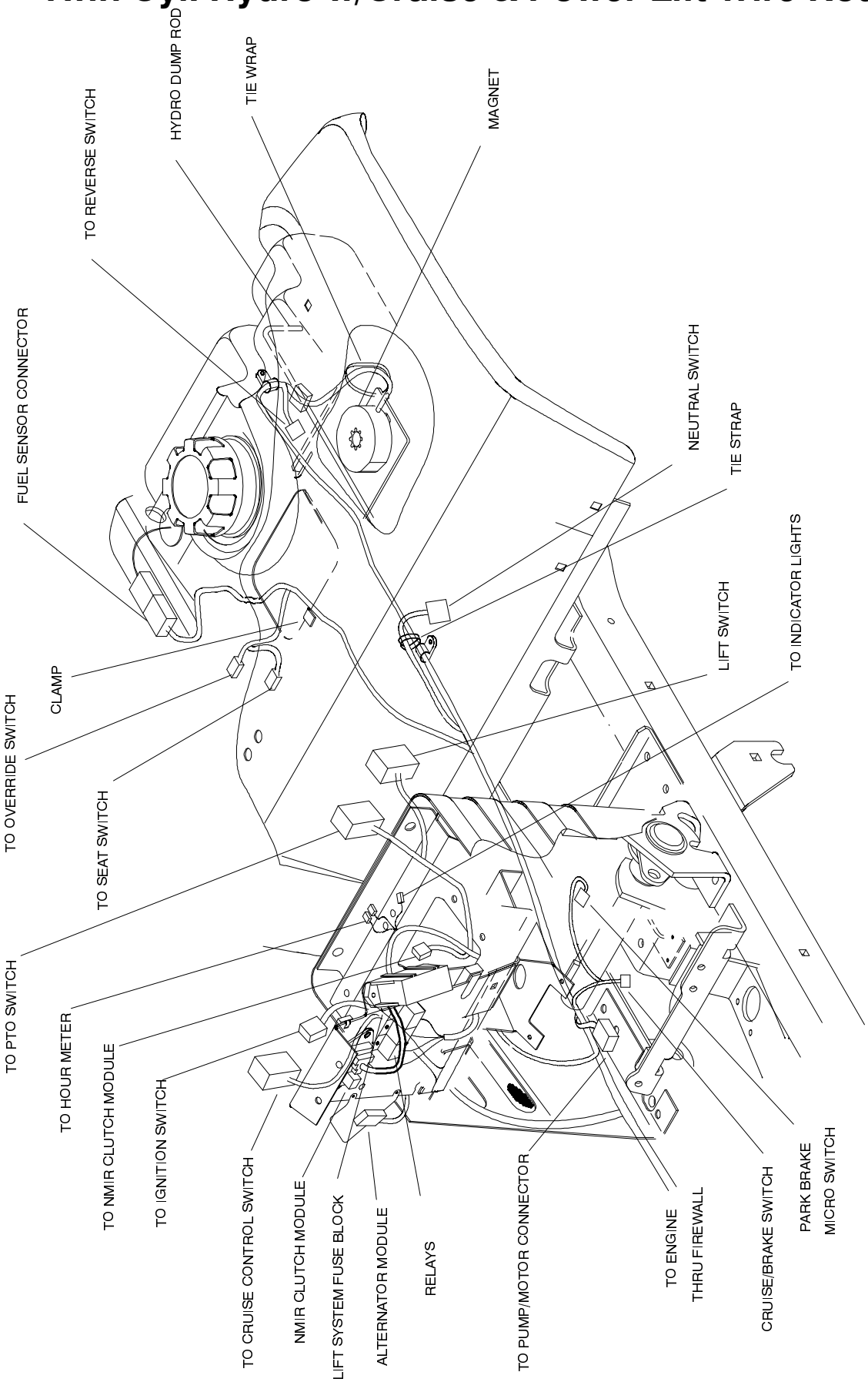
Obtain parts from Kohler

Engine Wire Harness Routing Assembly



Sheet No.:27

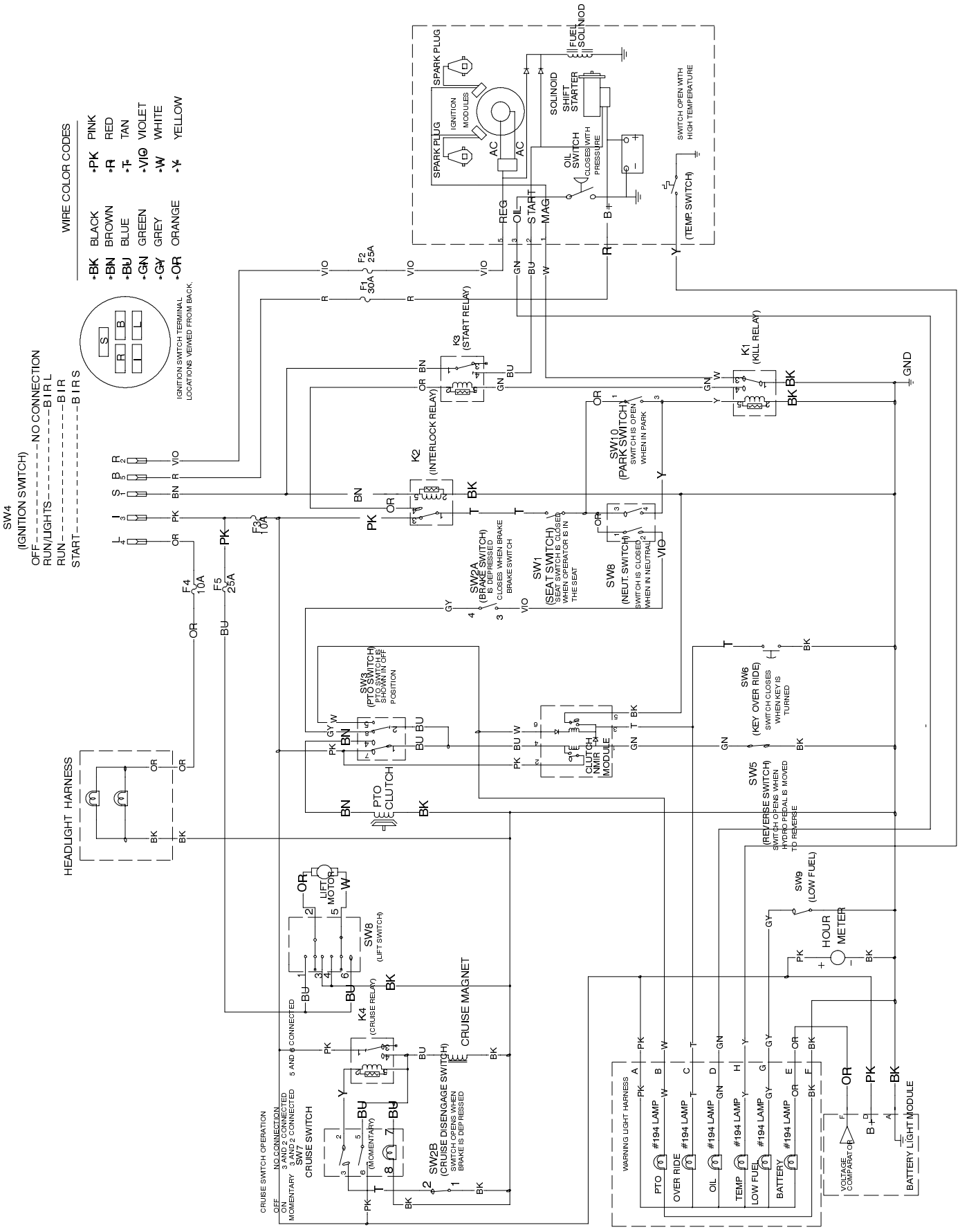
Twin Cyl. Hydro w/Cruise & Power Lift Wire Routing



WIRE HARNESS ROUTING
TWIN CYLINDER HYDRO
W/CRUISE AND POWER LIFT

Sheet No.:30

270-H Wiring Schematic



Maintenance Record

Date								

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